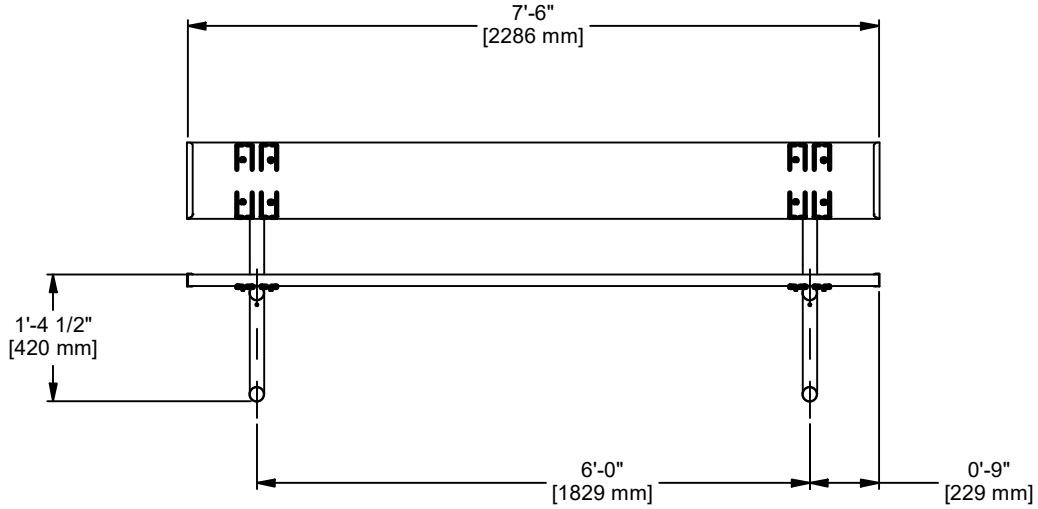
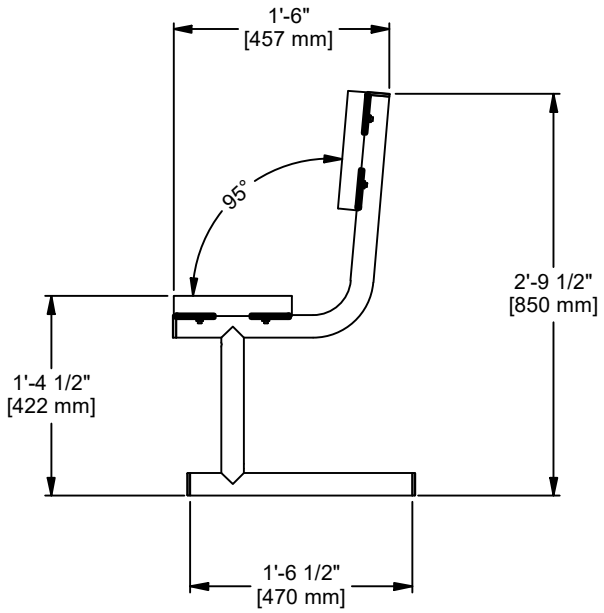






SEATS ARE CONSTRUCTED OF 10" [254 mm] WIDE ANODIZED ALUMINUM. FRAMEWORK IS COMPRISED OF WELDED HEAVY GAUGE STEEL TUBING FOR SUPERIOR SUPPORT AND STRENGTH. END CAPS ARE CONSTRUCTED OF DIE CUT ALUMINUM STRIPS WITH PUNCHED HOLES FOR SCREWS OR RIVETS.

REV	BY	DATE
A	JJC	01/23/15

GARED PERFORMANCE SPORTS SYSTEMS

Gared Performance Sports Systems
9200 East 146th Street, Suite A
Noblesville, IN 46060

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7'-6"' PORTABLE BENCH WITH BACK

DRAWN	DATE	DATE ISSUED
CONNERLEY	8/14/2014	8/14/2014
APPROVED	DATE	

SIZE	SCALE	SHT. NO.	PART NO.	REV
A		1 OF 2	BE08PTWB	A

Bench Specifications: Spectator tm Series

"PTWB" Portable with Back Model

SECTION 13125

Part 1- General Requirements

1.1 Description

A. Design and Build of Aluminum and Steel Benches

1.2 Quality Assurance

A. Manufacturer: Gared Holdings, LLC , 9200 E. 146th St., Noblesville, In 46060

B. Qualifications: Manufacturer shall have a minimum of ten years of experience in the design and manufacture of benches

C. Welders and Procedures to be AWS certified

1.3 Warranty

A. Warranty shall include defects in materials and workmanship under normal use and does not apply to work that has been damaged by abuse or natural disaster. Warranty period shall be for a period of 1 Year and begin on date material is received by owner or subcontractors date of completion

Part 2- Products

2.1 Design

A. Frames: Welded steel tubing spaced at 6'0" (max) intervals

B. Seats: (1) nominal 2" x 10" anodized aluminum

C. Backrest: (1) nominal 2" x 10" anodized aluminum

2.2 Materials and Finishes

A. Frames: Heavy Gauge Steel Tubing with hot dipped galvanized finish, ASTM A-123

B. Seats: Aluminum alloy 6063-T6 clear anodized 204R1, AA-M10C22A31 , wall thickness of .078

C. Backrest: Aluminum alloy 6063-T6 clear anodized 204R1, AA-M10C22A31 , wall thickness of .078

D. Hardware: Nuts and bolts to be galvanized

E. Accessories: End caps, anodized aluminum 6063-T6 anodized, Mounting clips & splices to be mill aluminum 6061-T6

Part 3- Execution

3.1 Installation

A. Install product in accordance with manufacturer installation instructions and drawings