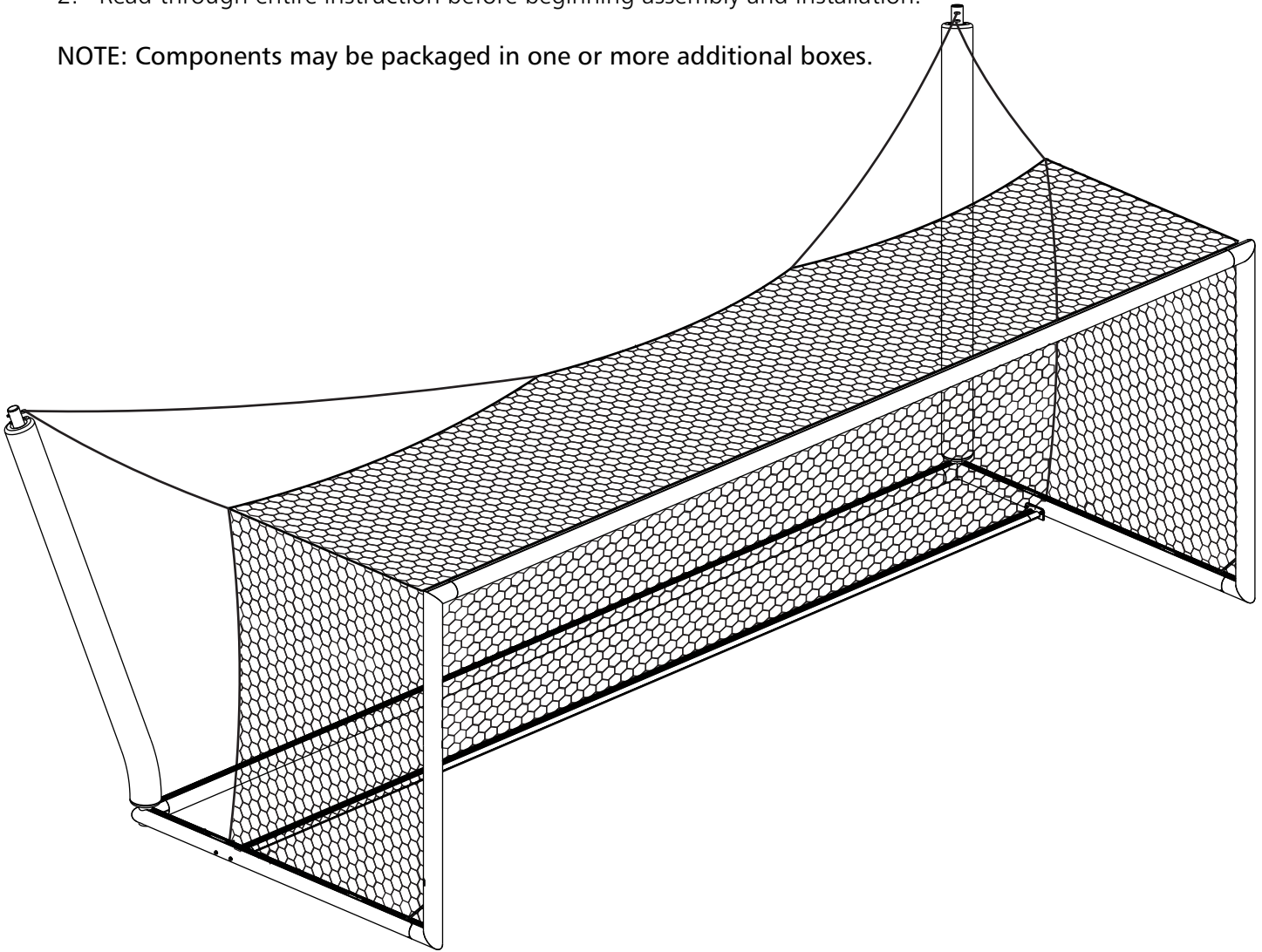




ASSEMBLY INSTRUCTIONS FOR 2B2406SW INTERNATIONAL PORTABLE MATCH GOAL

1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

NOTE: Components may be packaged in one or more additional boxes.



CAUTION

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All warning and safety labels included with this product must be visible at all times.

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140 Pacific Drive Quakertown, PA 18951

800-531-4252 Kwikgoal.com

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NZ489 Rev. 04/11/25

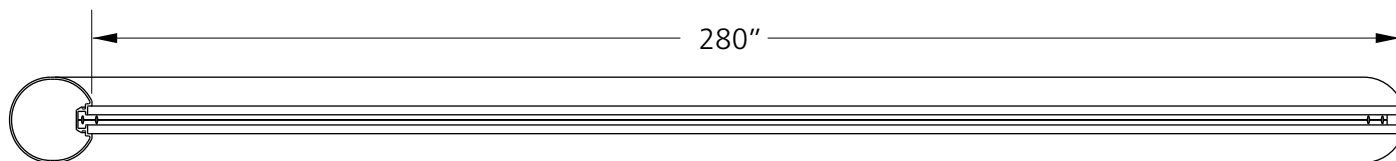
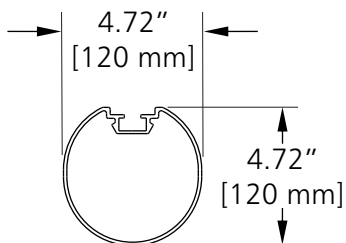


IMPORTANT GOAL SAFETY INSTRUCTIONS
READ CAREFULLY

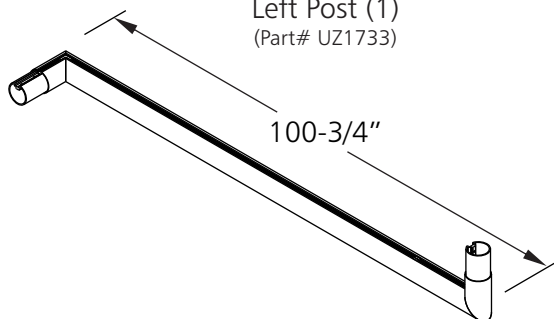
- Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
- Safety/Warning labels must be clearly visible.
- Securely anchor movable soccer goals at ALL times.
- Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with movable soccer goals.
- Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized personnel.
- NEVER allow anyone to climb on the net or goal framework.
- Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
- Remove nets when goals are not in use.
- Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.
- Fully disassemble goals for seasonal storage.

Parts

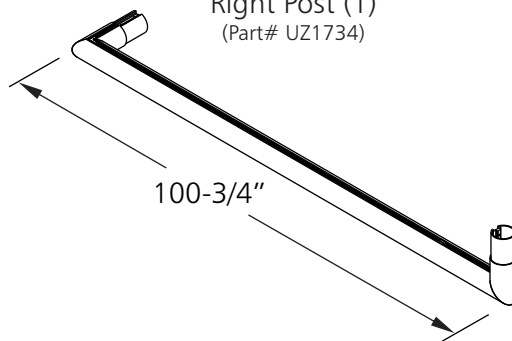
Crossbar (1)
(Part# UZ1724)



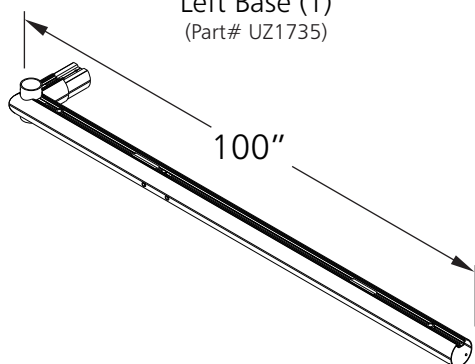
Left Post (1)
(Part# UZ1733)



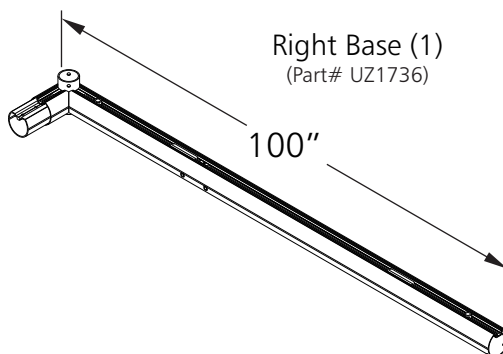
Right Post (1)
(Part# UZ1734)



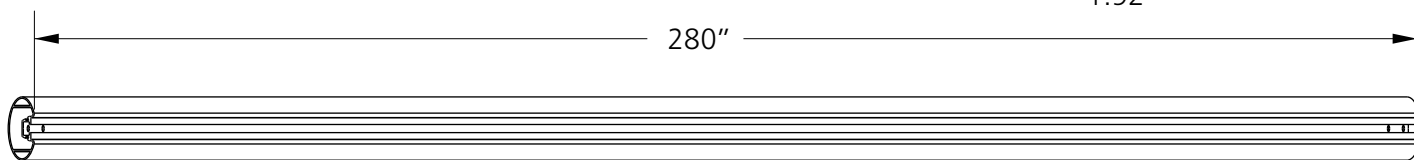
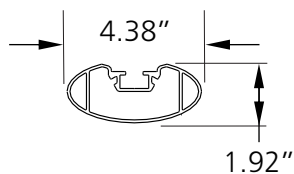
Left Base (1)
(Part# UZ1735)



Right Base (1)
(Part# UZ1736)



Back Bottom Bar (1)
(Part# UZ966)



CAUTION

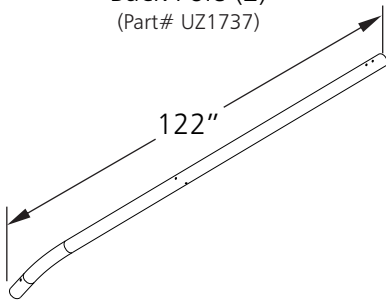
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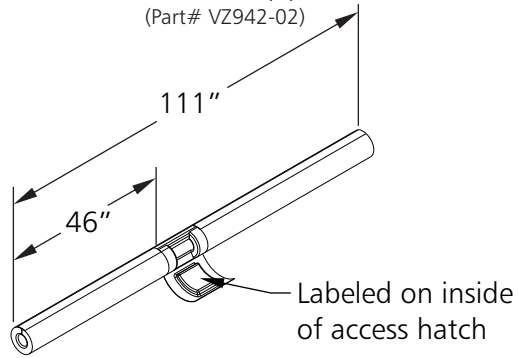
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Parts continued:

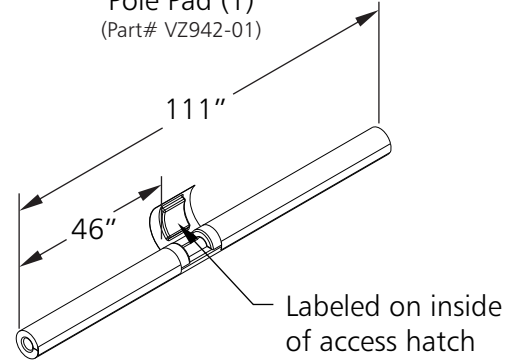
Back Pole (2)
(Part# UZ1737)



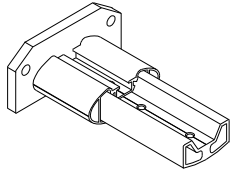
Right Back
Pole Pad (1)
(Part# VZ942-02)



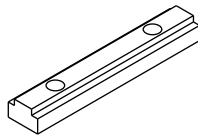
Left Back
Pole Pad (1)
(Part# VZ942-01)



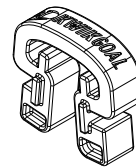
Back Bottom Bar
Connector (2)
(Part# UZ1033)



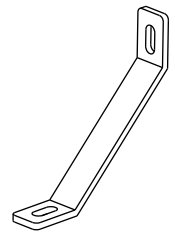
Channel Spacer (8)
(Part# UZ812)



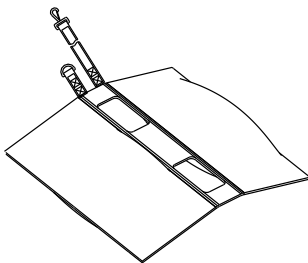
Net Clip (80)
(Part# JZ307-01 Pack of 80)



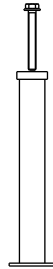
Post Brace (2)
(Part# UZ737)



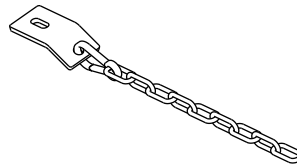
Anchor Bag (6)
(Part# 10B1605)



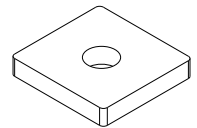
Ground Anchor (4)
w/Hardware
(Part# 10B101 Set of 4)



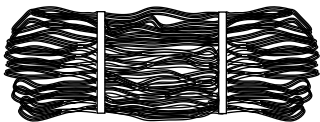
Chain (4)
w/ Snap Link & Anchor Plate
(Part# UZ846)



Anchor Plate (4)
Spacer
(Part# UZ1670)



Net (1)
(Part# 3B7802)



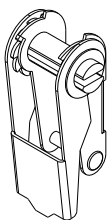
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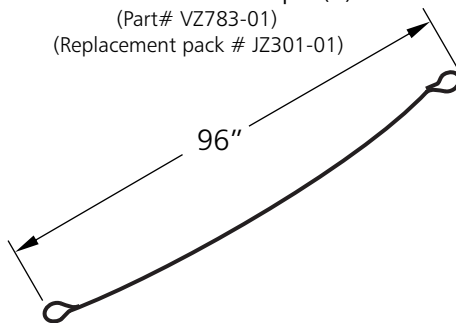
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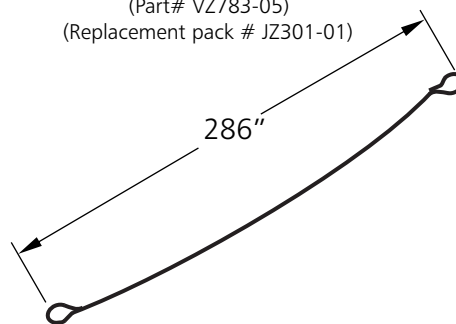
Net Tension Winch (4)
(Part# VZ232)
(Replacement pack # VZ958)



Back Corner Net Rope (2)
(Part# VZ783-01)
(Replacement pack # JZ301-01)



Net Rope (2)
(Part# VZ783-05)
(Replacement pack # JZ301-01)



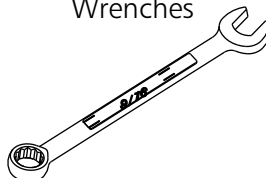
Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

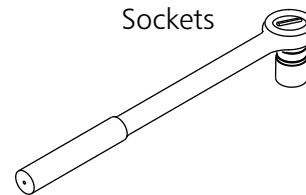
1/2" X 4-1/4" Hex Bolt (Part# TZ454-001)	(2)
1/2" Flat Washer (Part# TZ297)	(4)
1/2" Lock Nut Thin (Part# TZ28)	(2)
7/16" X 6" Hex Bolt (Part# TZ380)	(4)
7/16" Flat Washer (Part# TZ171)	(8)
7/16" Lock Nut (Part# TZ47)	(4)
3/8" x 1-3/4" Hex Bolt (Part# TZ227)	(16)
3/8" x 1-1/8" Hex Bolt (Part# TZ435)	(4)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(2)
3/8" Eye Bolt (Part# TZ198)	(4)
3/8" Lock Nut (Part# TZ197)	(4)
3/8" Lock Washer (Part# TZ65)	(22)
3/8" Flat Washer (Part# TZ60)	(26)
3/8" Square Nut (Part# TZ247)	(6)
5/16" X 3-1/2" Hex Bolt (Part# TZ240)	(4)
5/16" Flat Washer (Part# TZ4)	(8)
5/16" Lock Nut Thin (Part# TZ321)	(4)
5/16" x 1" Torx Screw (Part# TZ444-001)	(4)
1/4" X 1" Hex Bolt (Part# TZ373)	(4)
1/4" Flat Washer (Part# TZ361)	(4)
1/4" x 1" Flat Washer (Part# TZ450-001)	(4)
1/4" Lock Washer (Part# TZ187)	(4)
1/4" Tie Down Ring (Part# TZ443)	(4)

Assembly Tools

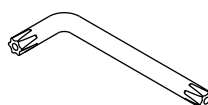
7/16", 1/2", 5/8",
9/16" & 3/4"
Wrenches



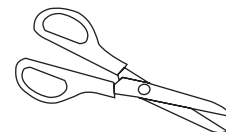
Ratchet with
7/16", 1/2", 5/8",
9/16" & 3/4"
Sockets



Torx Wrench
(Part# VZ397)



Scissors



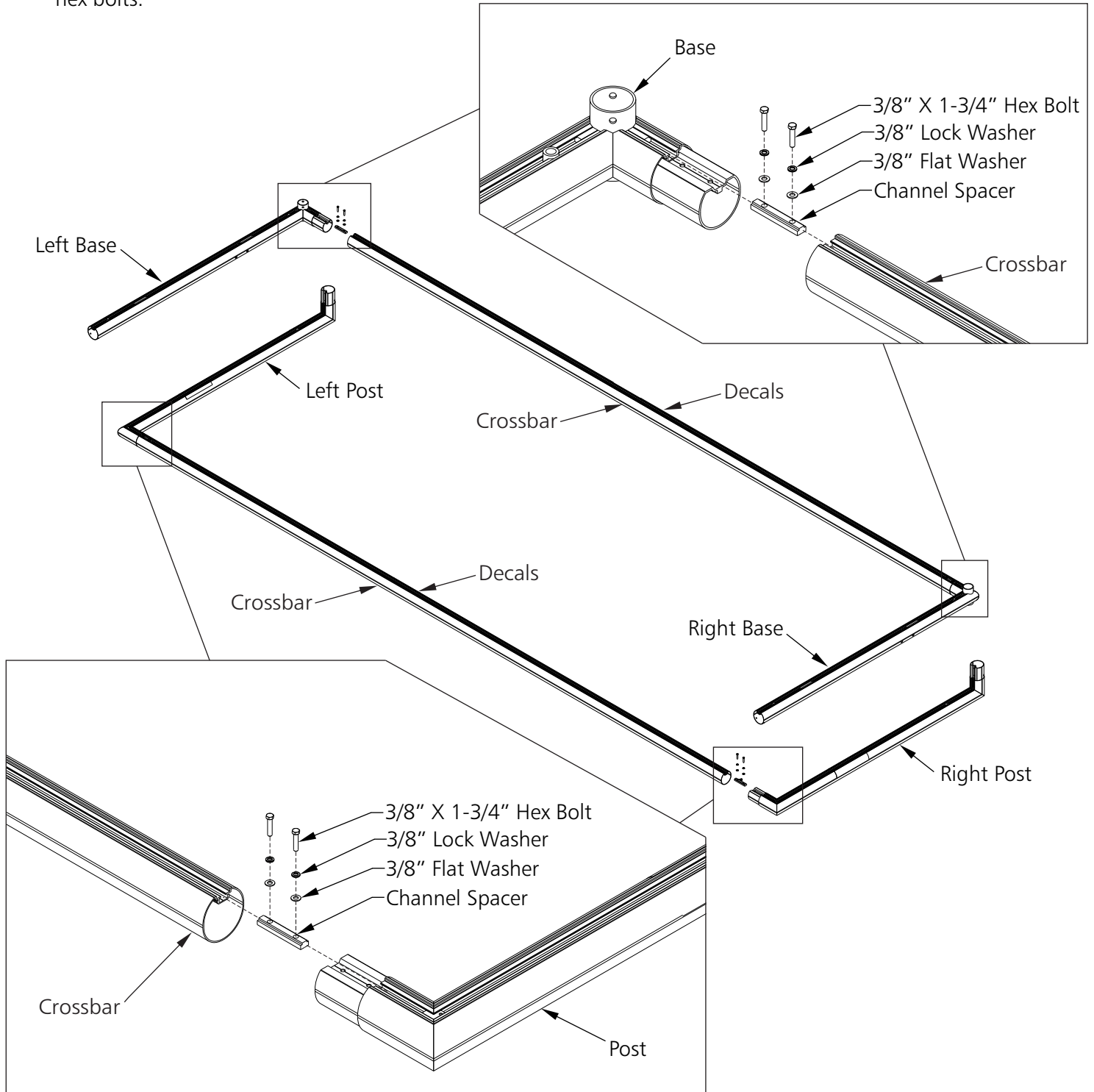
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3. Attach the left and right posts and bases to the crossbars using channel spacers and 3/8" hex bolts. Note the direction of the decals before fastening. Be sure connections are pressed firmly together before tightening the hex bolts.

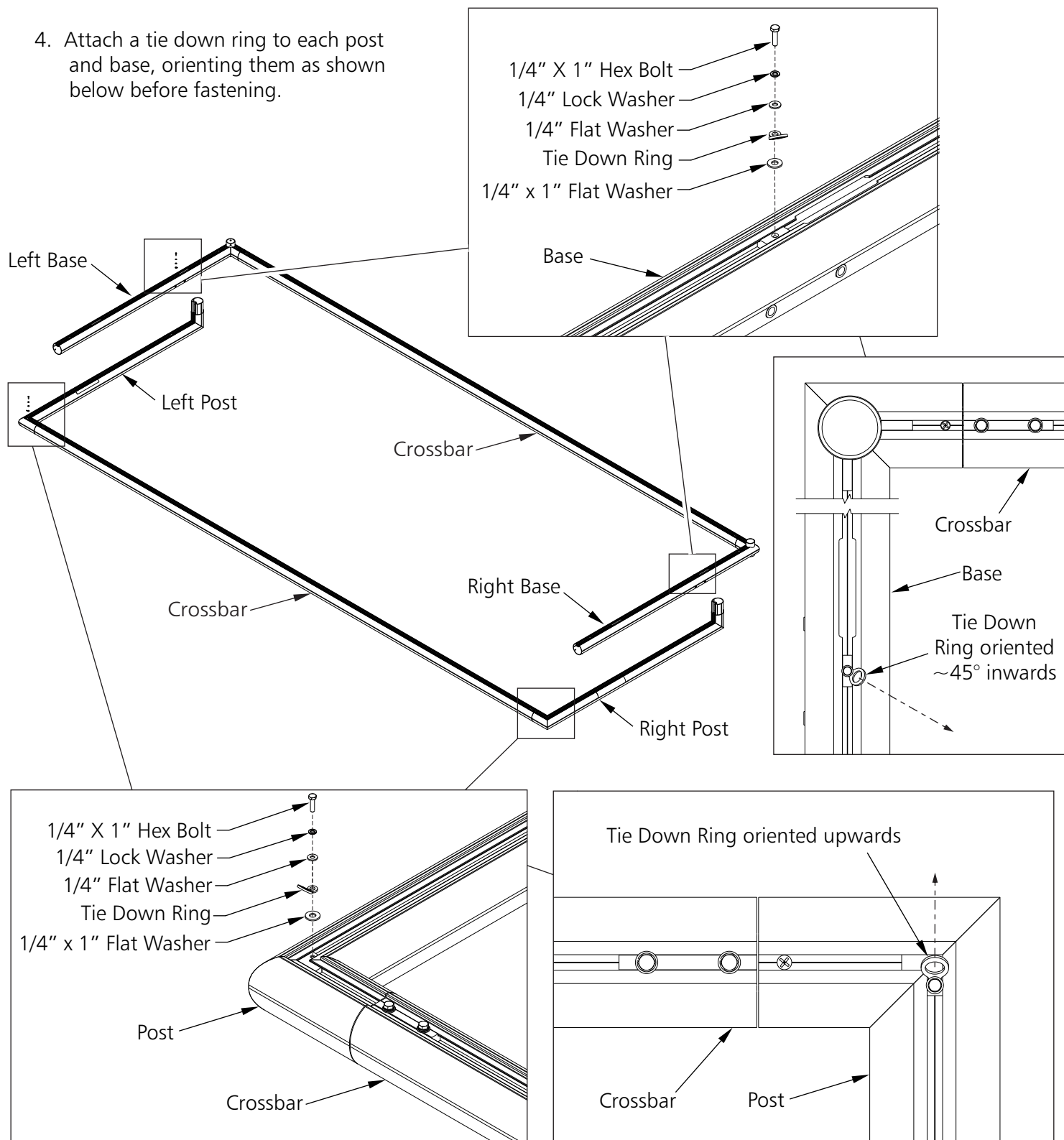


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4. Attach a tie down ring to each post and base, orienting them as shown below before fastening.



CAUTION

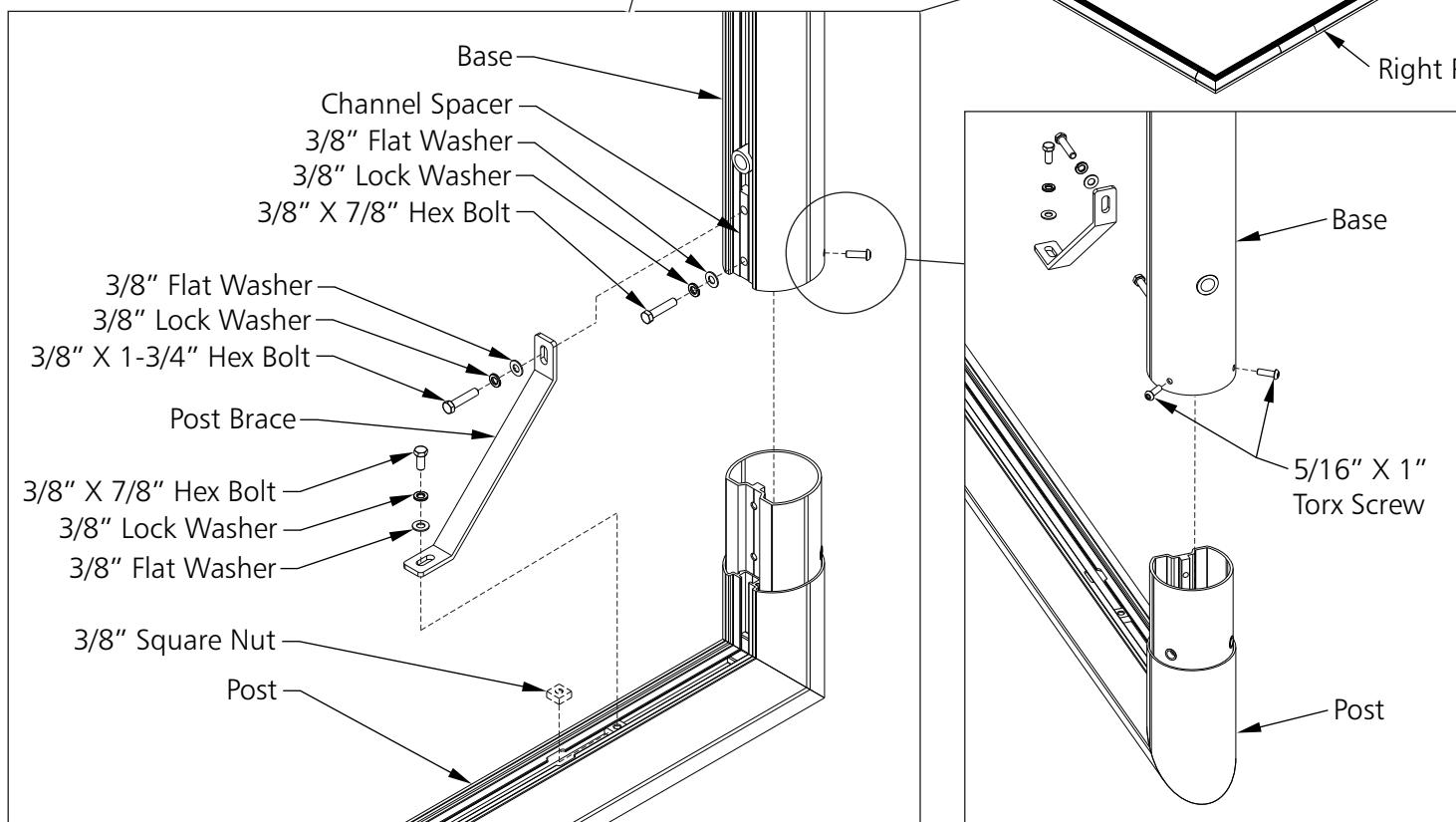
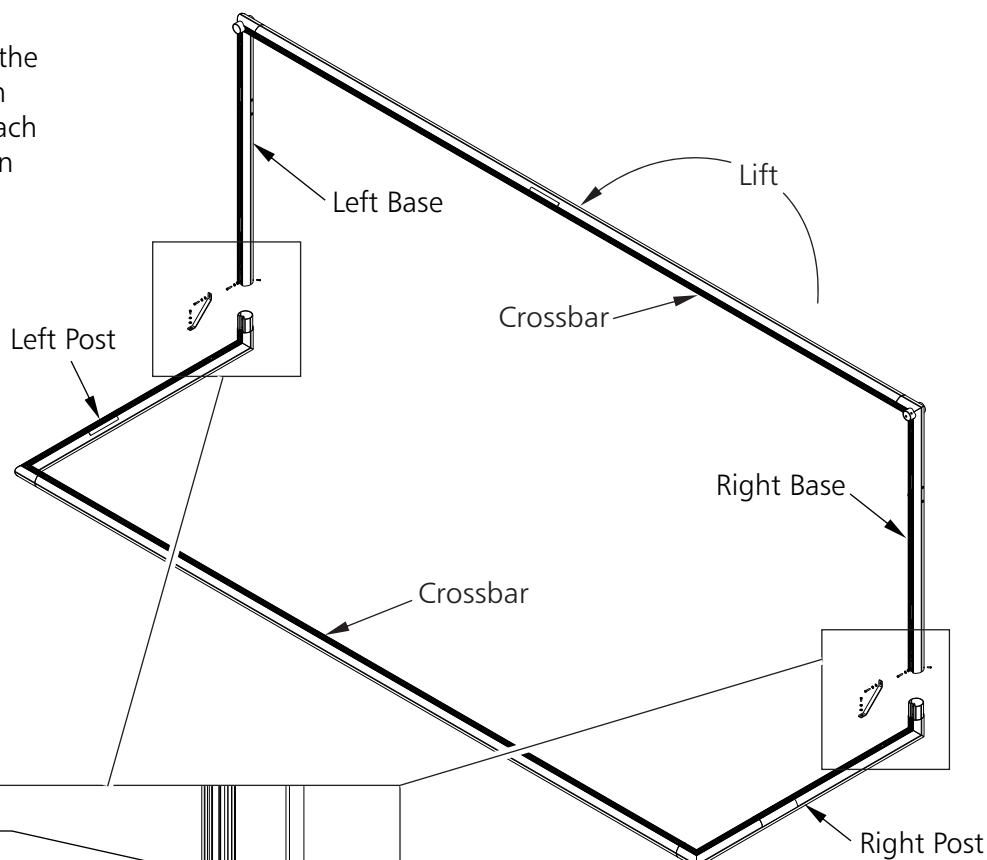
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5. With a minimum of two people, lift the assembled bases up and lower them onto the assembled posts. Ensure each base has a channel spacer inserted in the channel before hand.

6. Install all hardware as shown below, including the 5/16" torx screws. Loosely install everything before fully tightening; Fully tightening any hardware before everything is loosely installed may cause difficulty aligning remaining fasteners with their corresponding holes. Flip goal back onto base once complete.



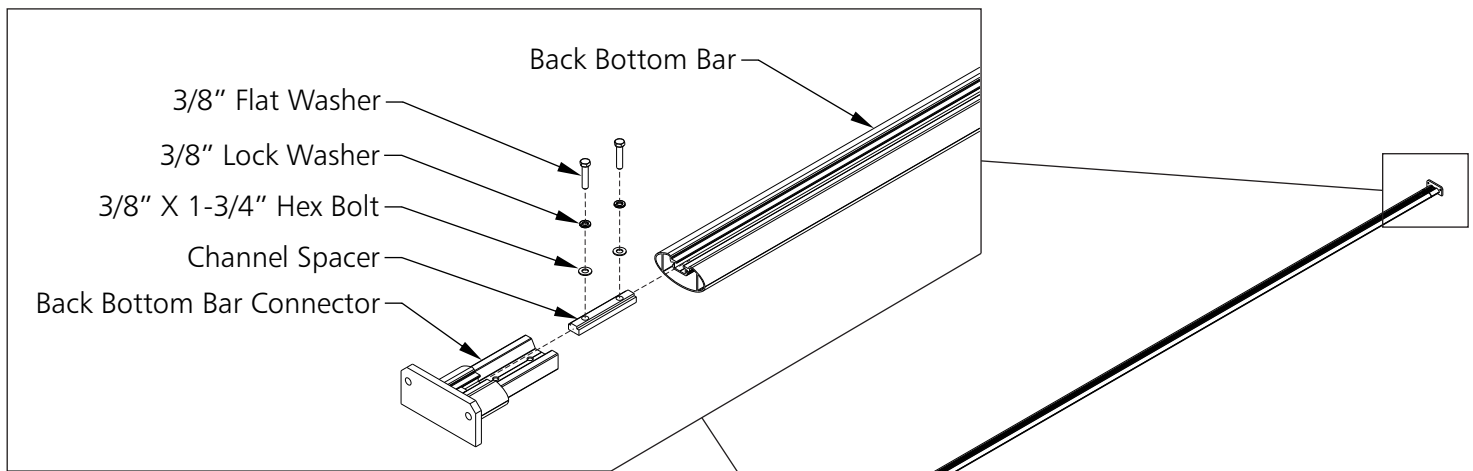
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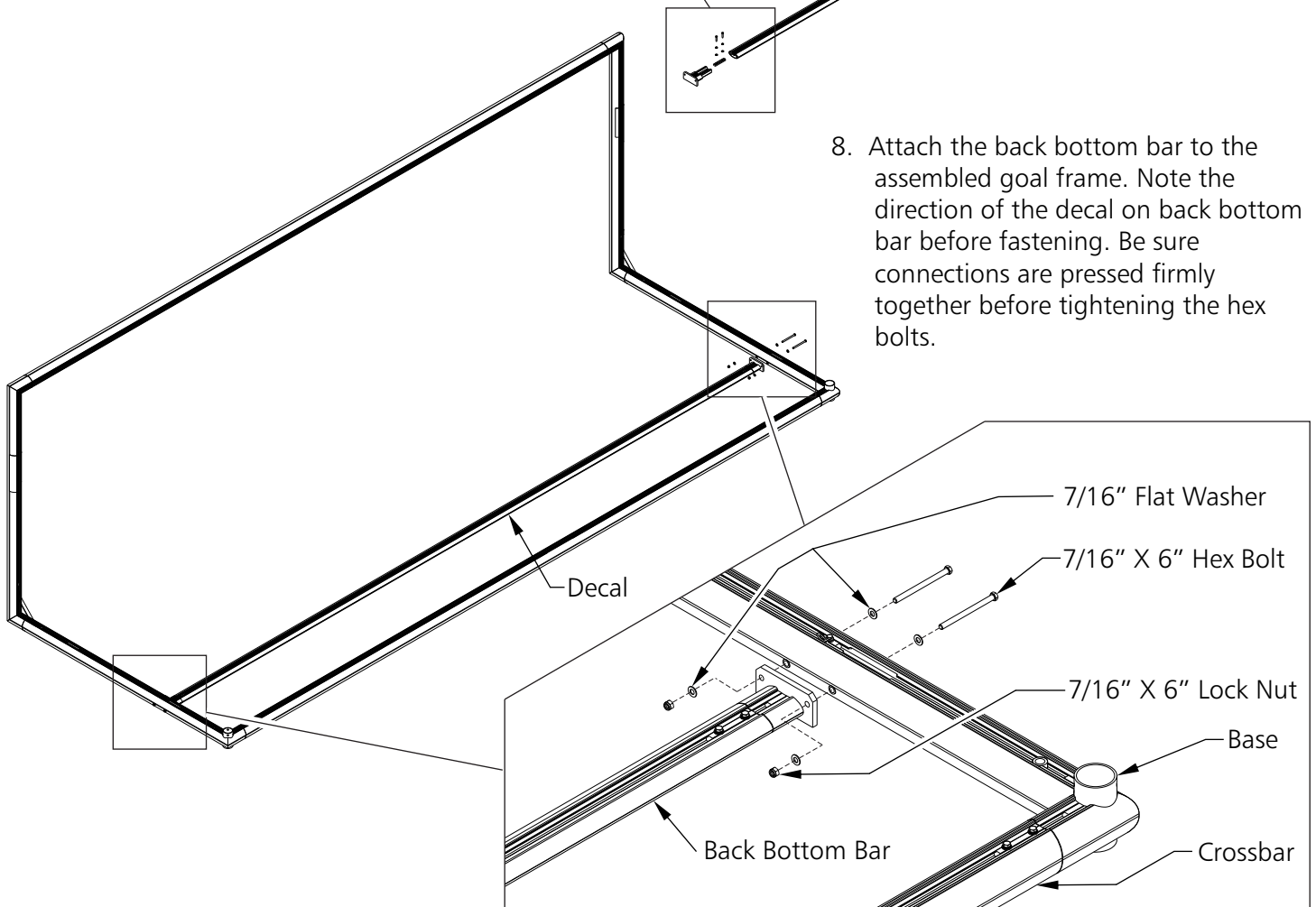
All warning and safety labels included with this product must be visible at all times.

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7. Attach each back bottom bar connector to the back bottom bar.



8. Attach the back bottom bar to the assembled goal frame. Note the direction of the decal on back bottom bar before fastening. Be sure connections are pressed firmly together before tightening the hex bolts.



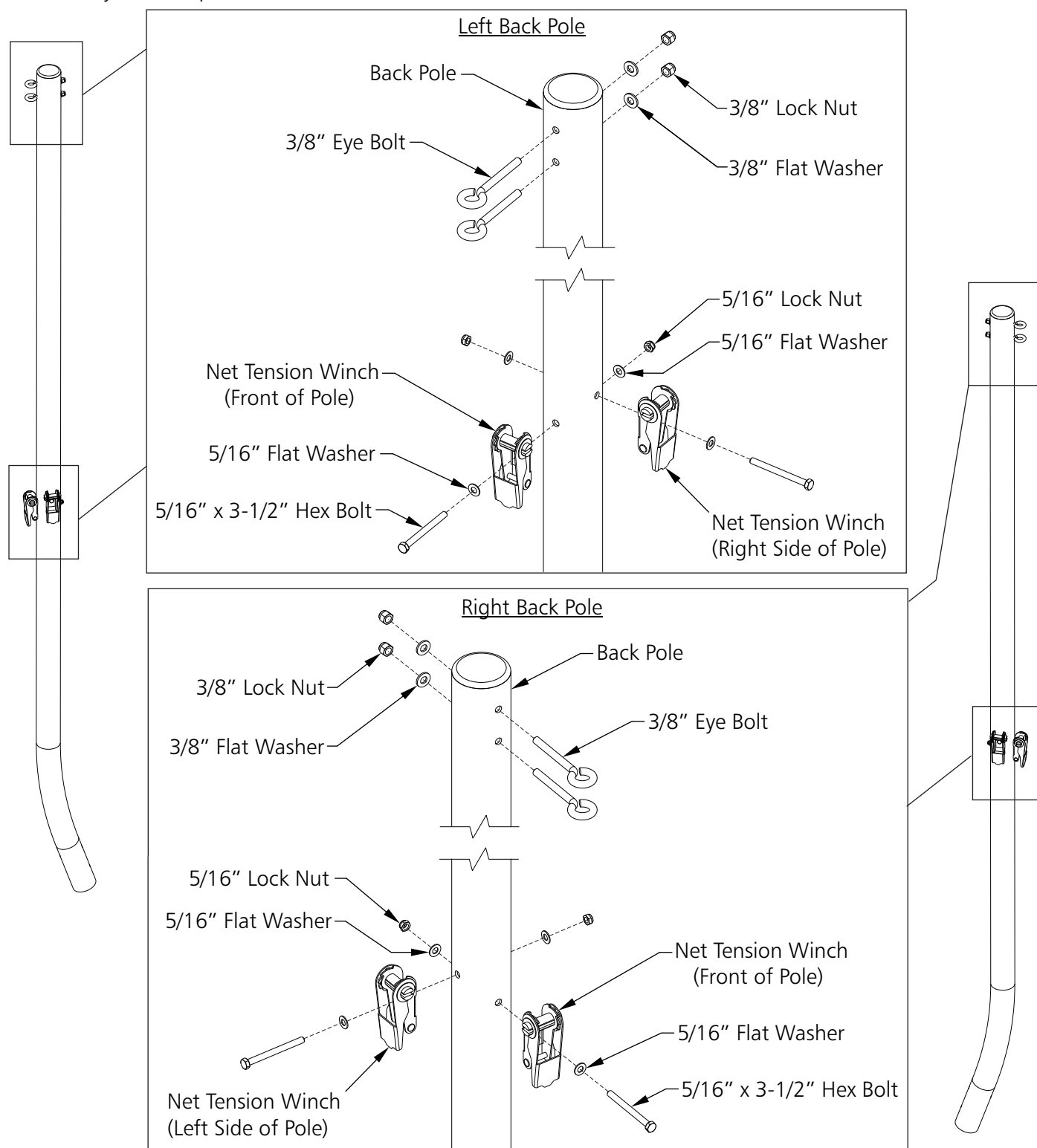
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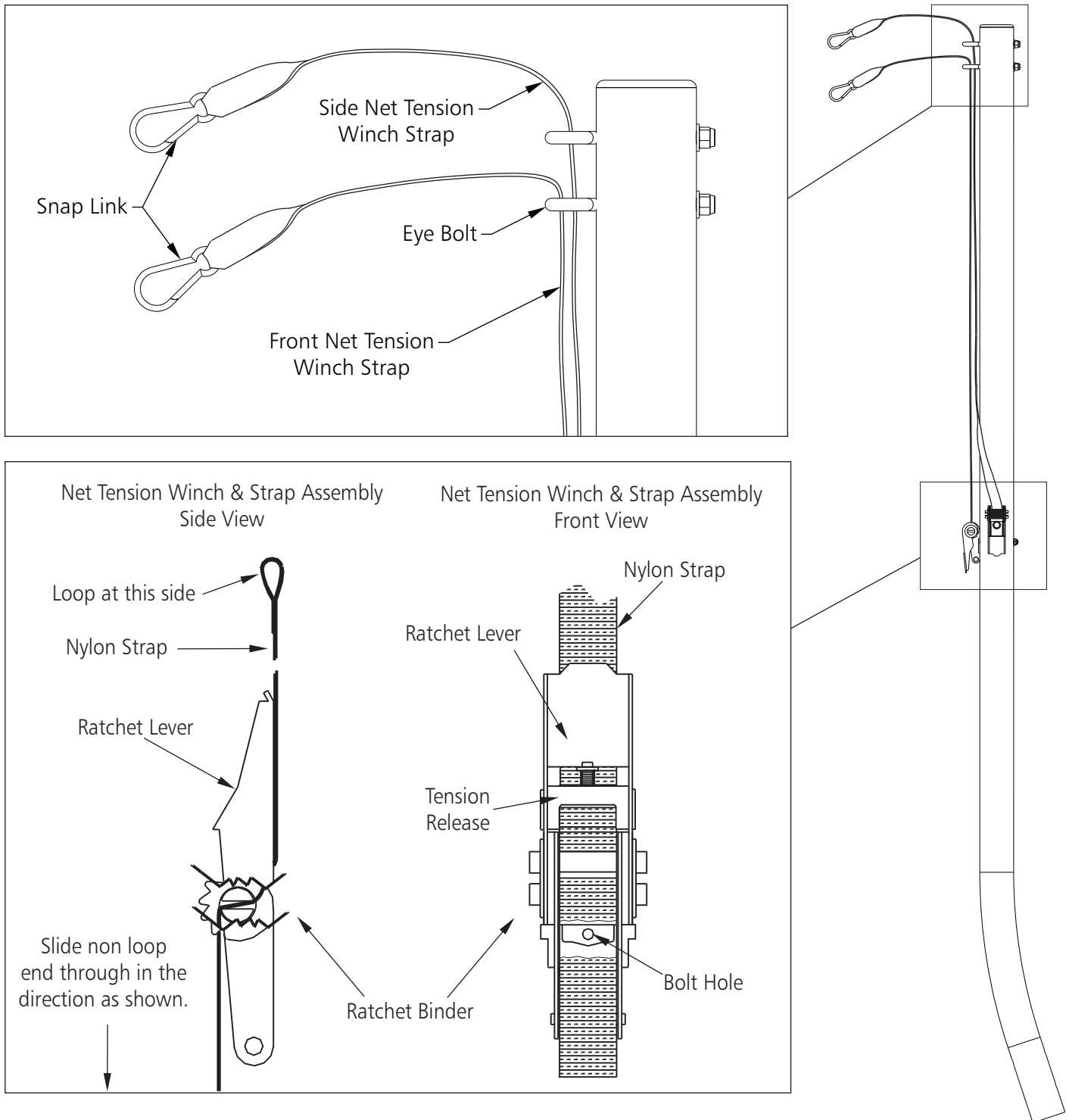
9. Assemble the right and left backpoles as shown below. Take note that the net tension winches are positioned differently on each pole.



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10. Assemble the net straps onto each backpole, passing them through the net tension winches and eye bolts as shown below.



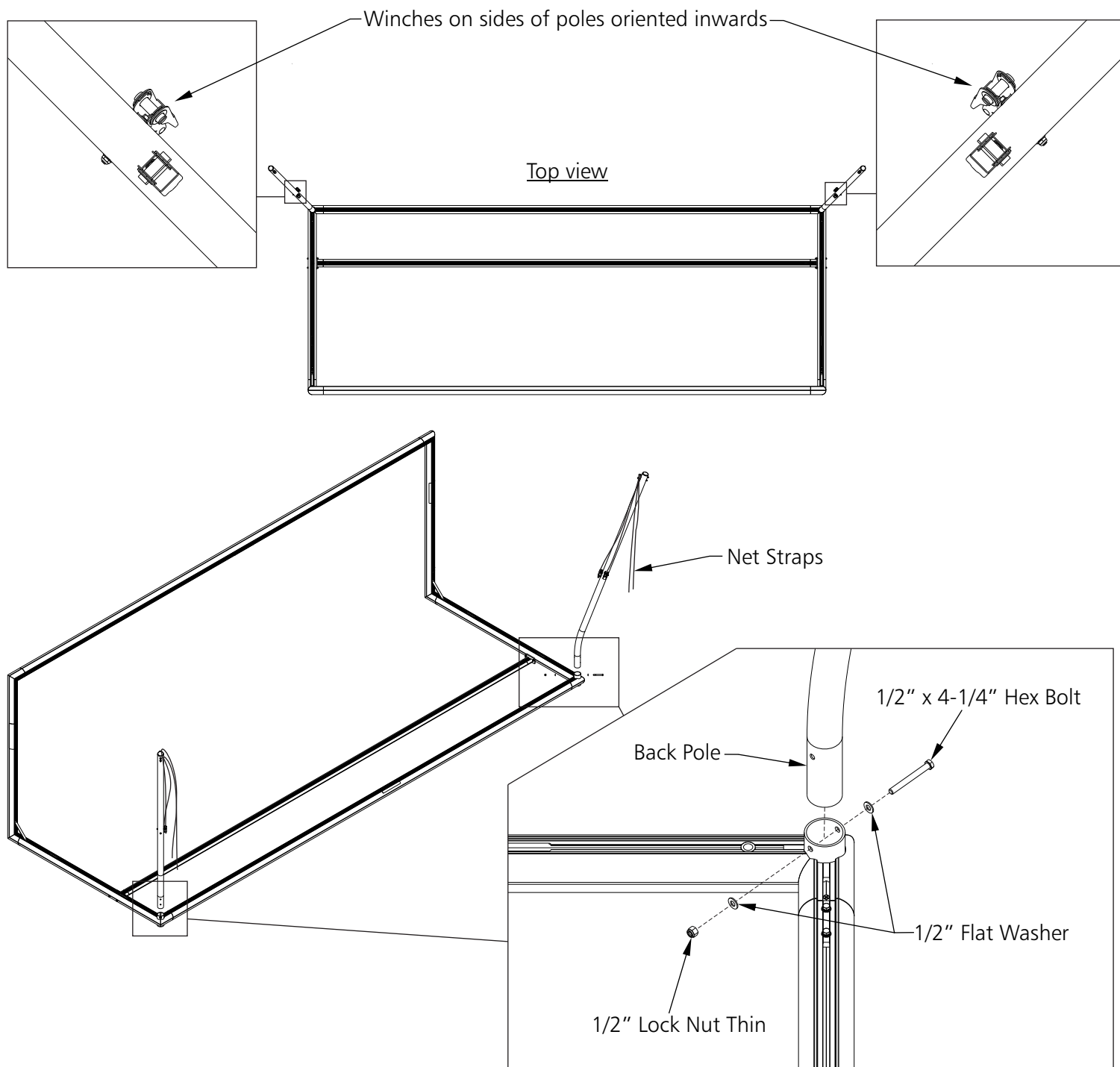
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11. Lift the assembled backpoles and insert them into the assembled bases. Ensure that the net tension winches on the sides of the poles are oriented inwards on the goal.



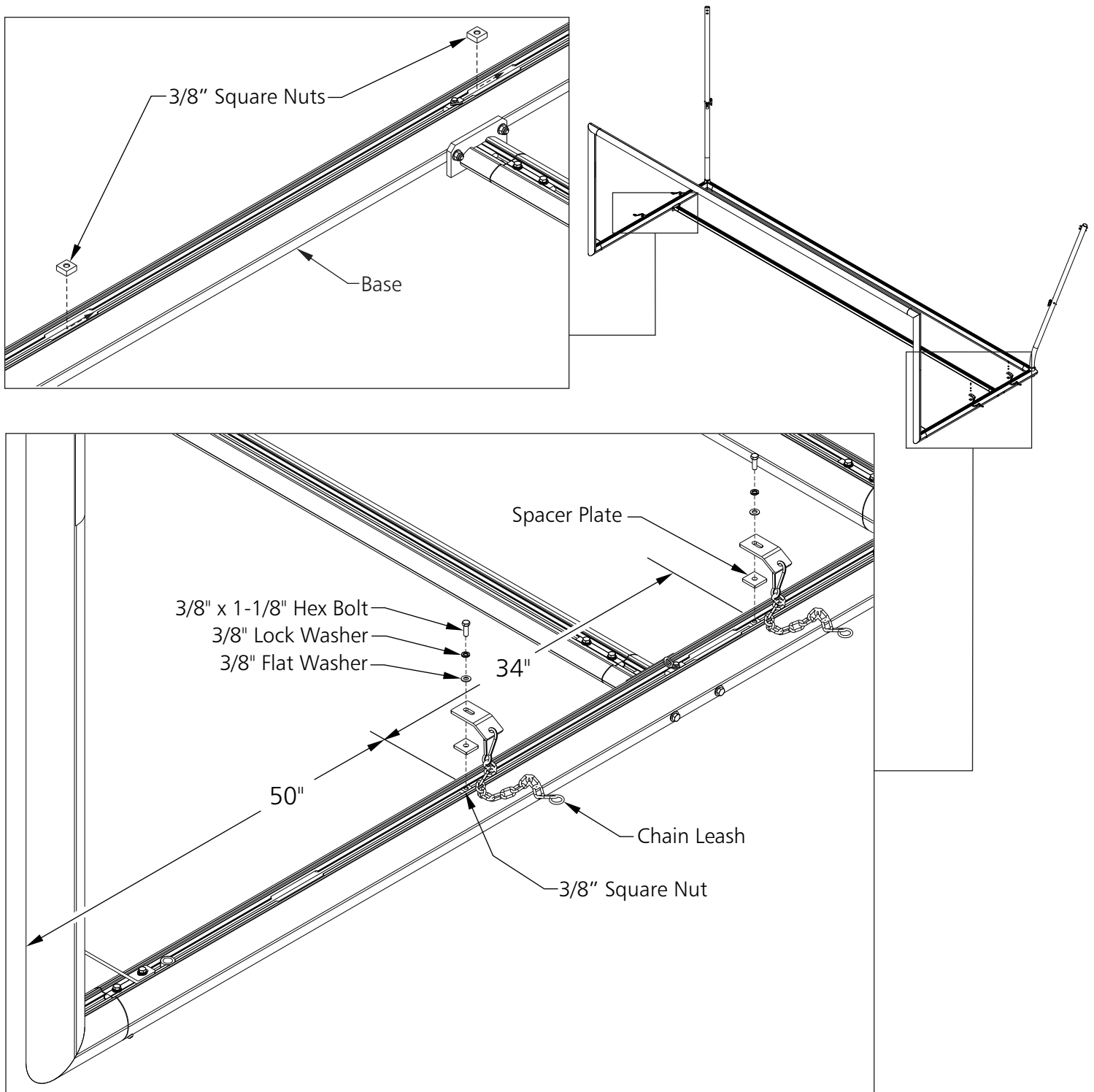
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12. To attach chain leashes, insert two square nuts into each base. Attach chain leash at locations shown.



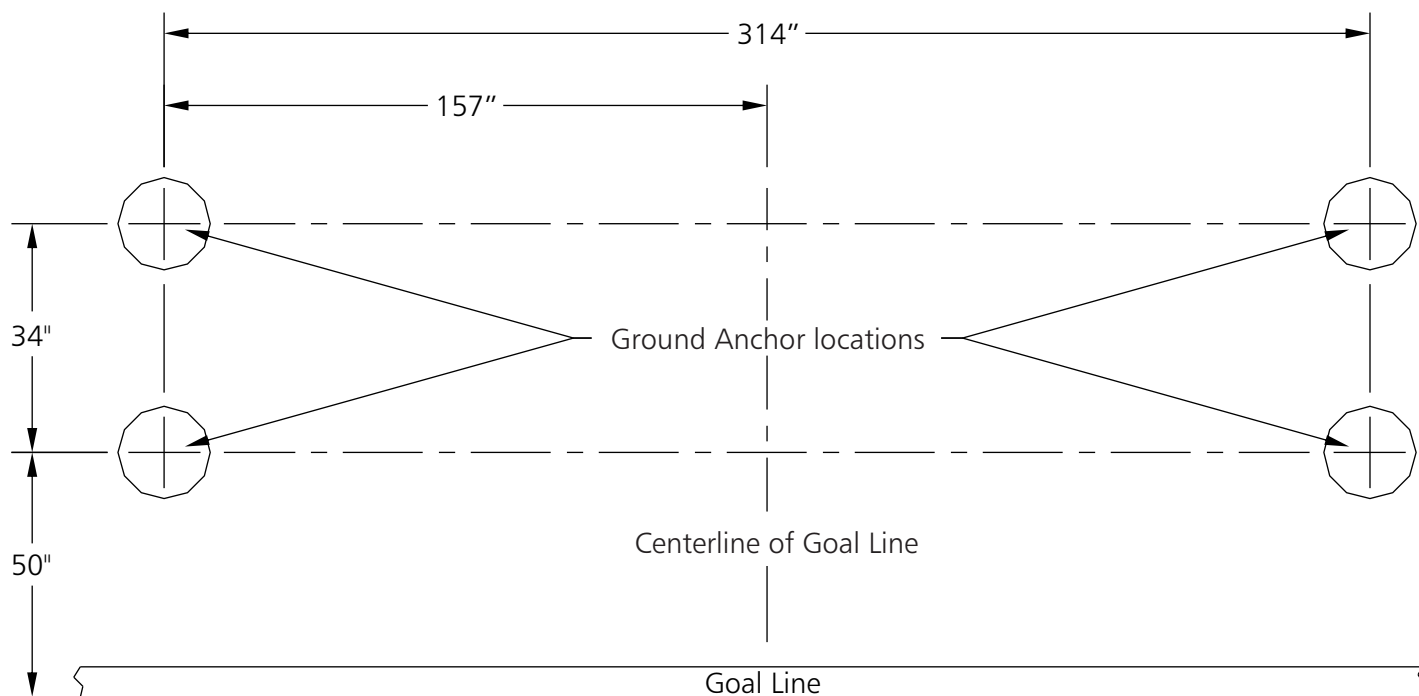
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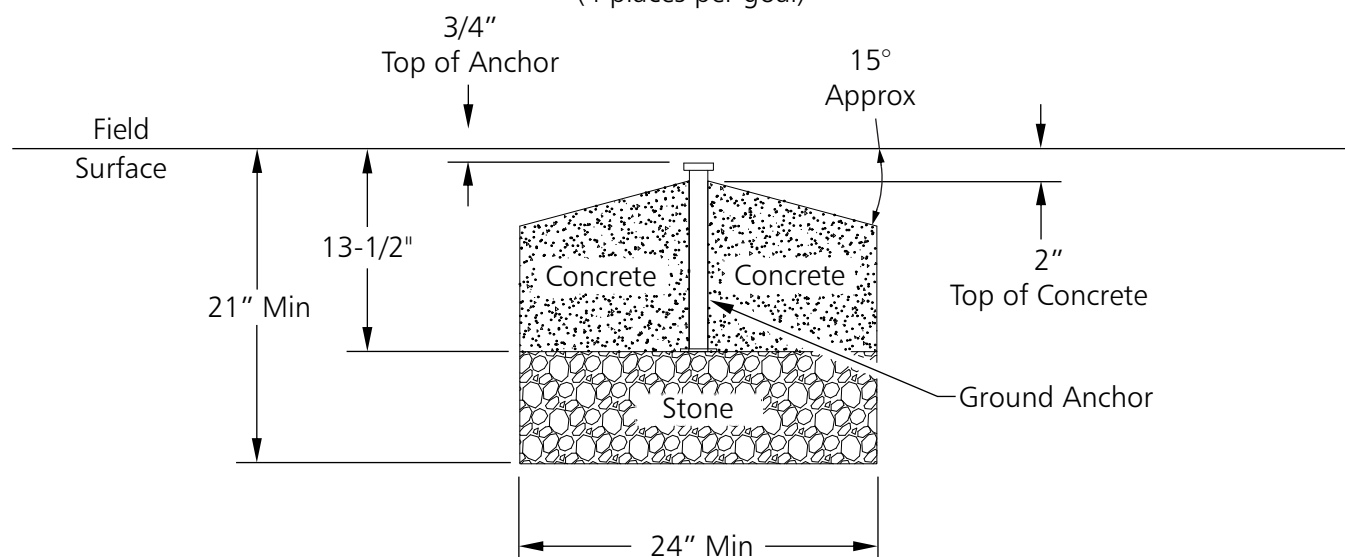
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13. Mark ground anchor hole locations. Prepare holes, install ground anchors and pour concrete.



Anchor Hole Detail
(4 places per goal)



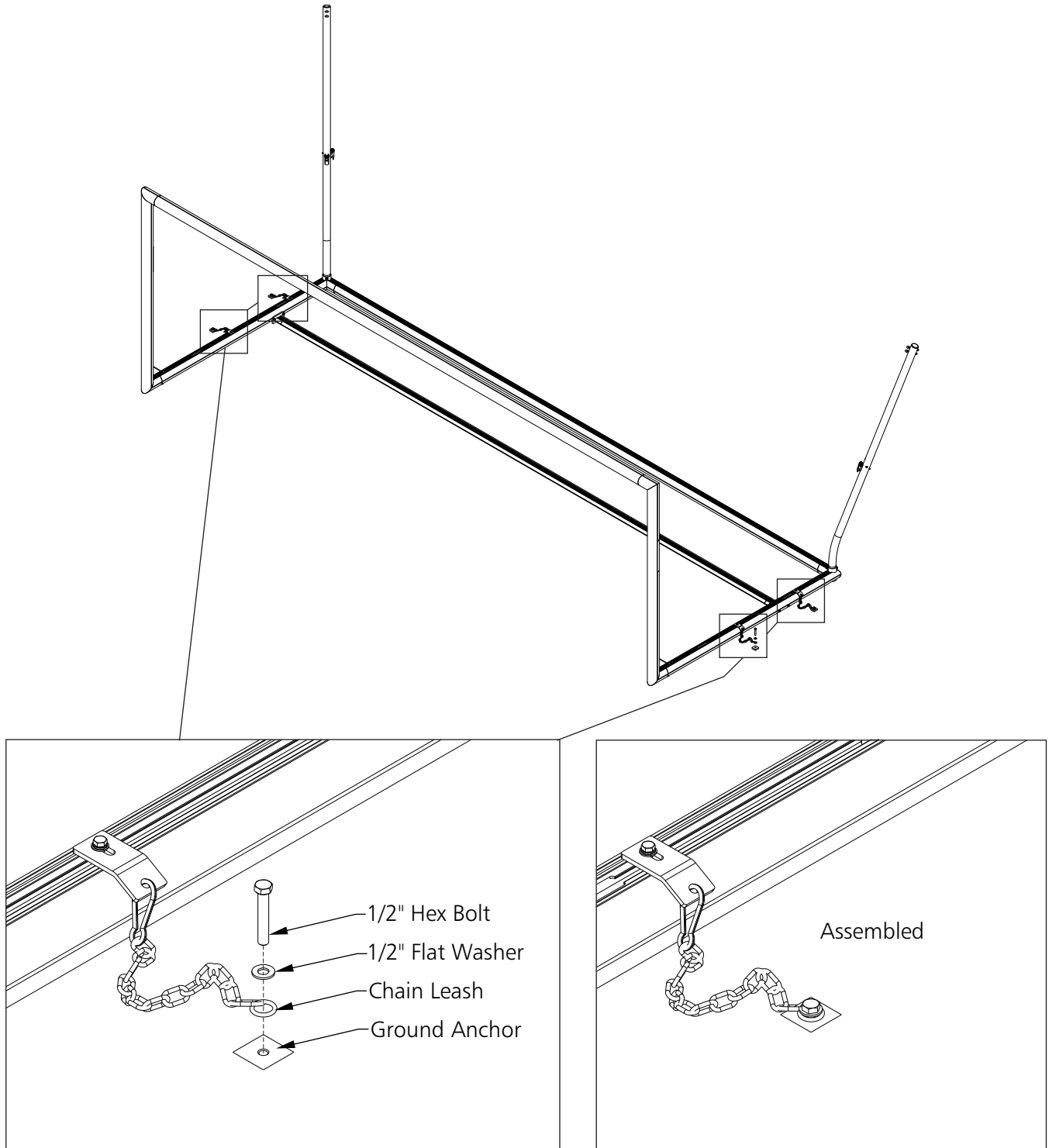
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14. After the concrete has fully cured, attach the chain leashes to the ground anchors. Be sure to apply a liberal amount of anti-seize to bolt threads before installing into anchors. With the goal leashed to all four anchors, test in accordance with step 16.



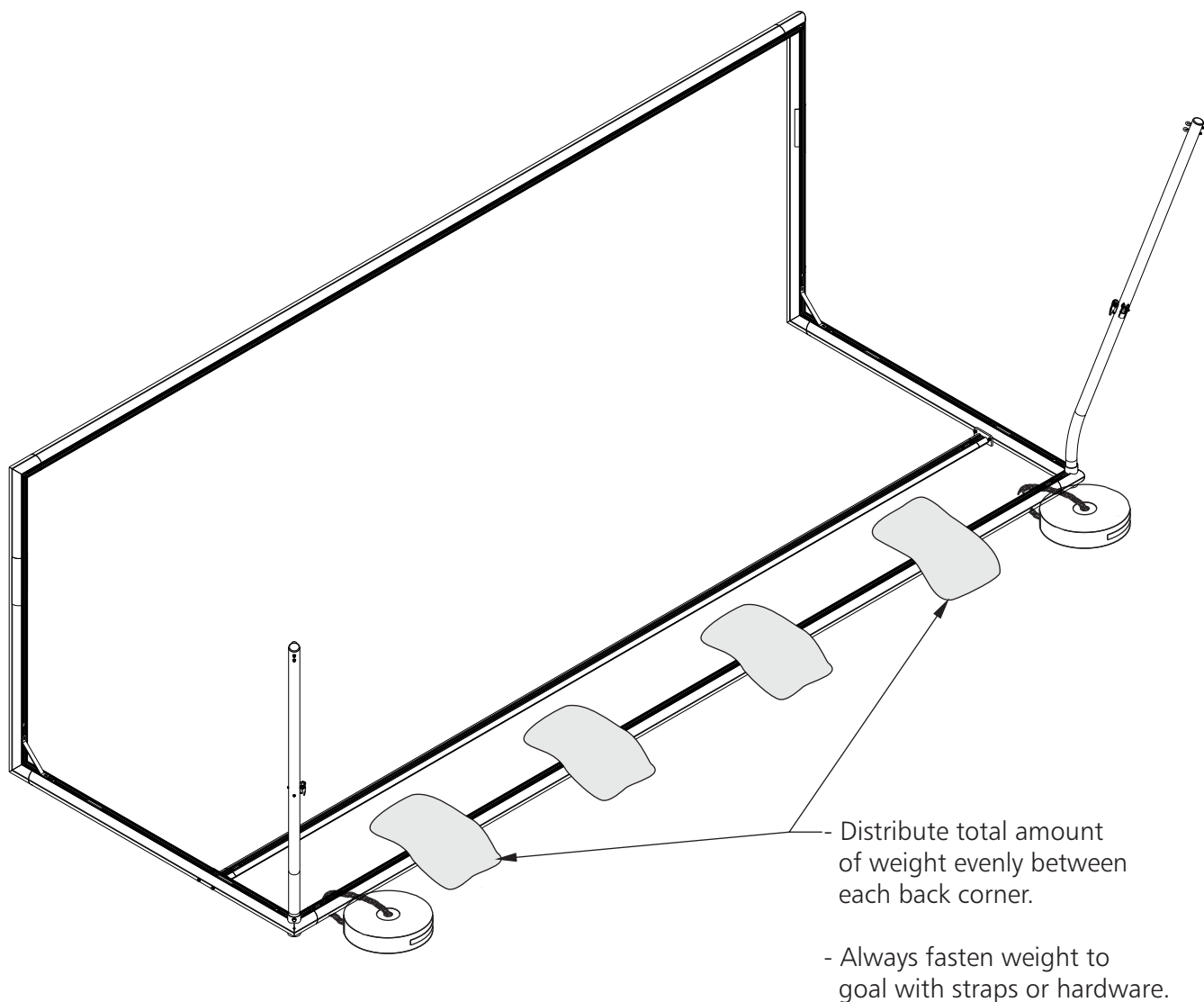
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15. The ground anchor and chain leash system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom crossbar for the goal to be stabilized. Test anchoring in accordance with step 16.



*****CAUTION*****

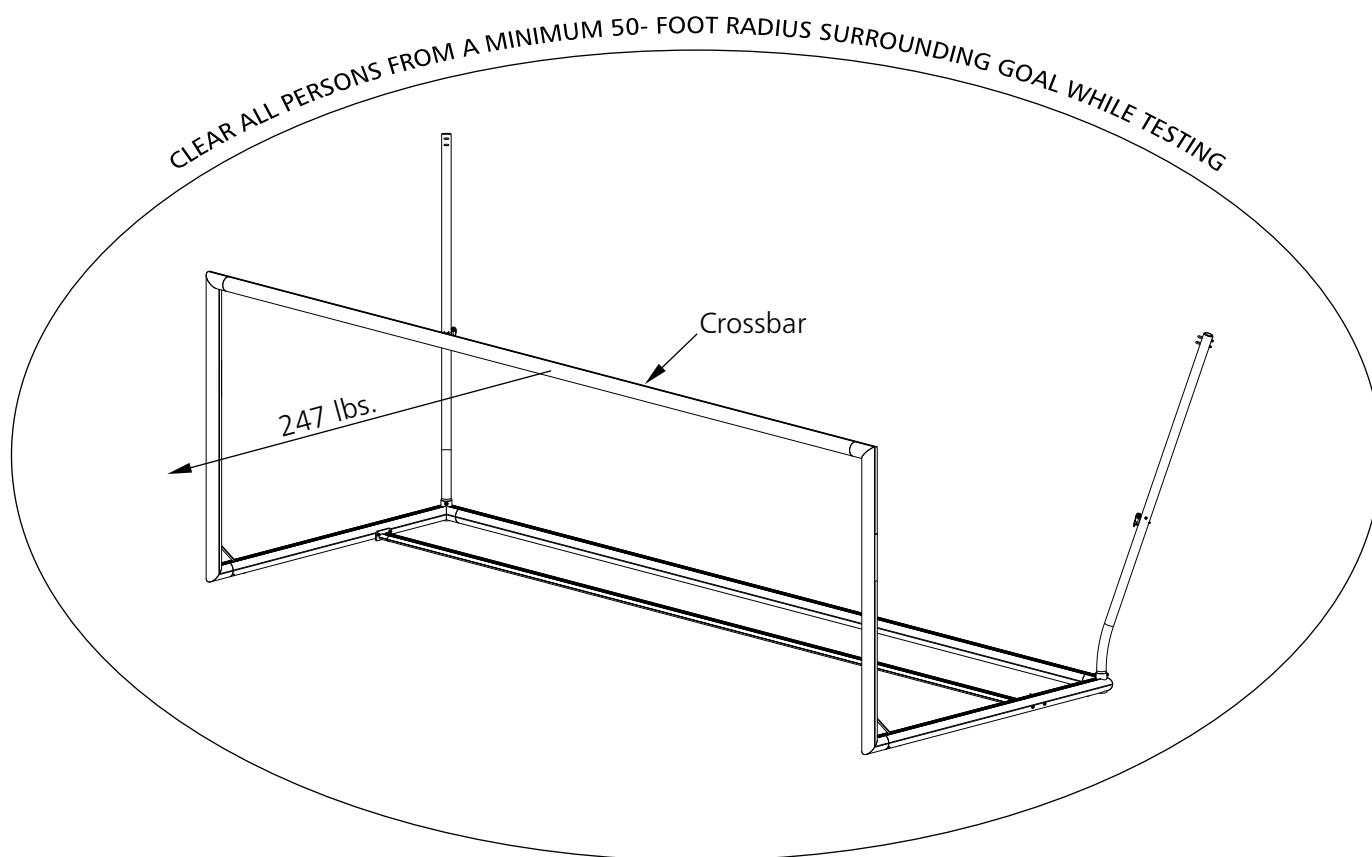
This goal has been designed to be used for the game of soccer only. Goal posts must be anchored AT ALL TIMES and shall be secured against overturning. Do not climb on the net or goal framework at any time! All fastenings must be checked to insure they are fully tightened before and after each use of this product. Goal posts not in use must be disassembled and properly stored in a safe, secure area (See included Guidelines for Movable Soccer Goal Safety.). Assembled goal posts should not be left unattended. Remove nets when goals are not in use. Do not use this equipment during the threat of high winds. Goal posts should be checked for safety before and after each use.

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16. After installing anchors, test as described below to verify effectiveness of the anchoring system. If applicable, allow concrete to fully cure before testing.

ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 247 lbs. to the center of the crossbar for 60 - 70 seconds.
Full safety precautions must be taken while performing test.
4. If the goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



CAUTION

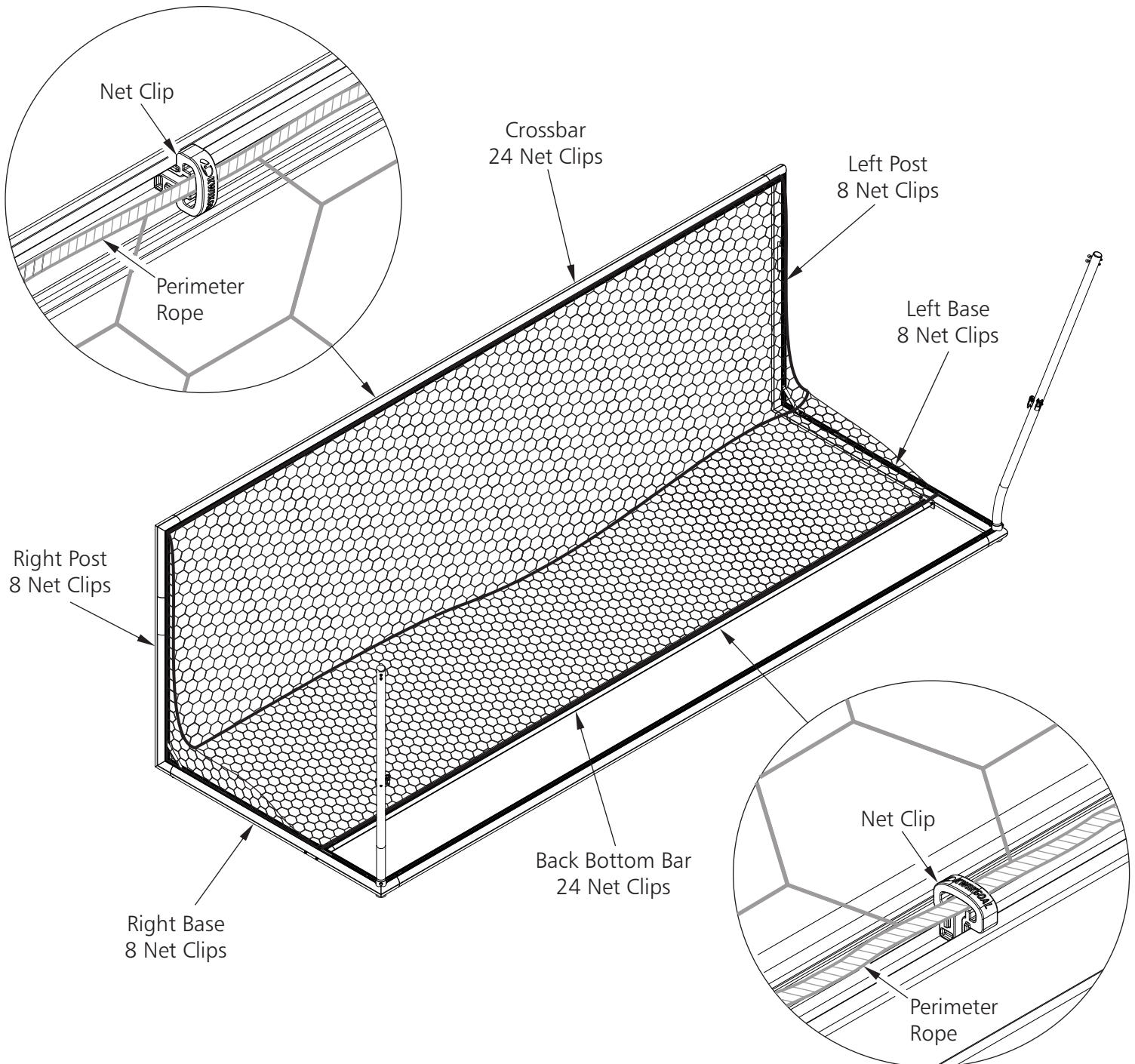
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17. To attach the net to the goal, place the base of each net clip over the perimeter rope of the net and into the channel, turning 90 degrees to lock it into place. Start with the top post corners, denoted by a yellow net tag. Use a step ladder if needed to reach the crossbar.

CAUTION: DO NOT ATTEMPT TO CLIMB ON GOAL WHILE ATTACHING NET.
CAUTION: GOALS MUST BE PROPERLY ANCHORED OR STORED AT ALL TIMES.



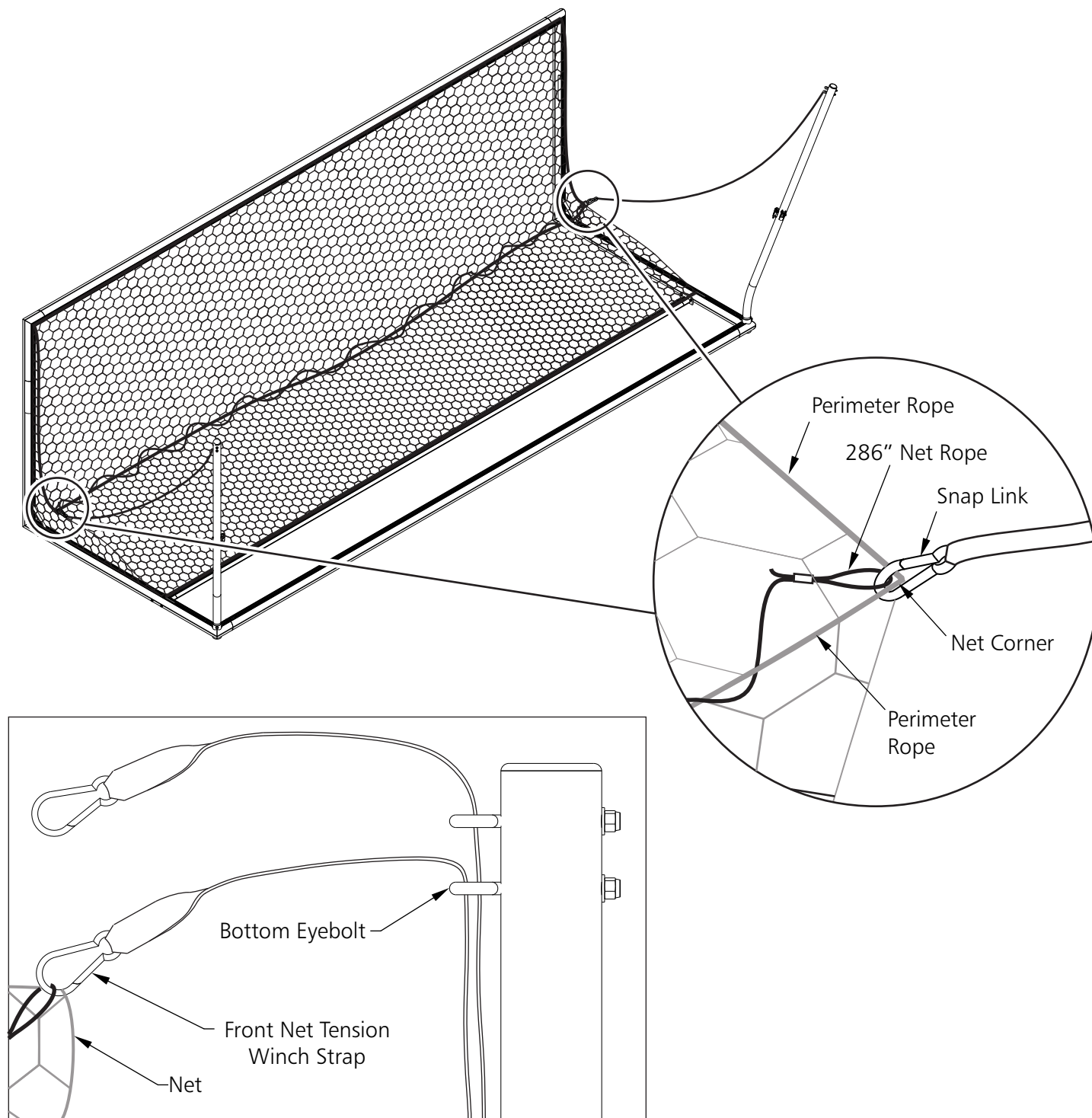
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18. Install the 1st net rope (286" long) onto the goal by weaving it around the top, rear perimeter rope of the net. Take the backpole net straps corresponding to the net tension winches on the front of the backpoles and connect the snap link to the perimeter rope at the corner of the net and the 286" net rope.



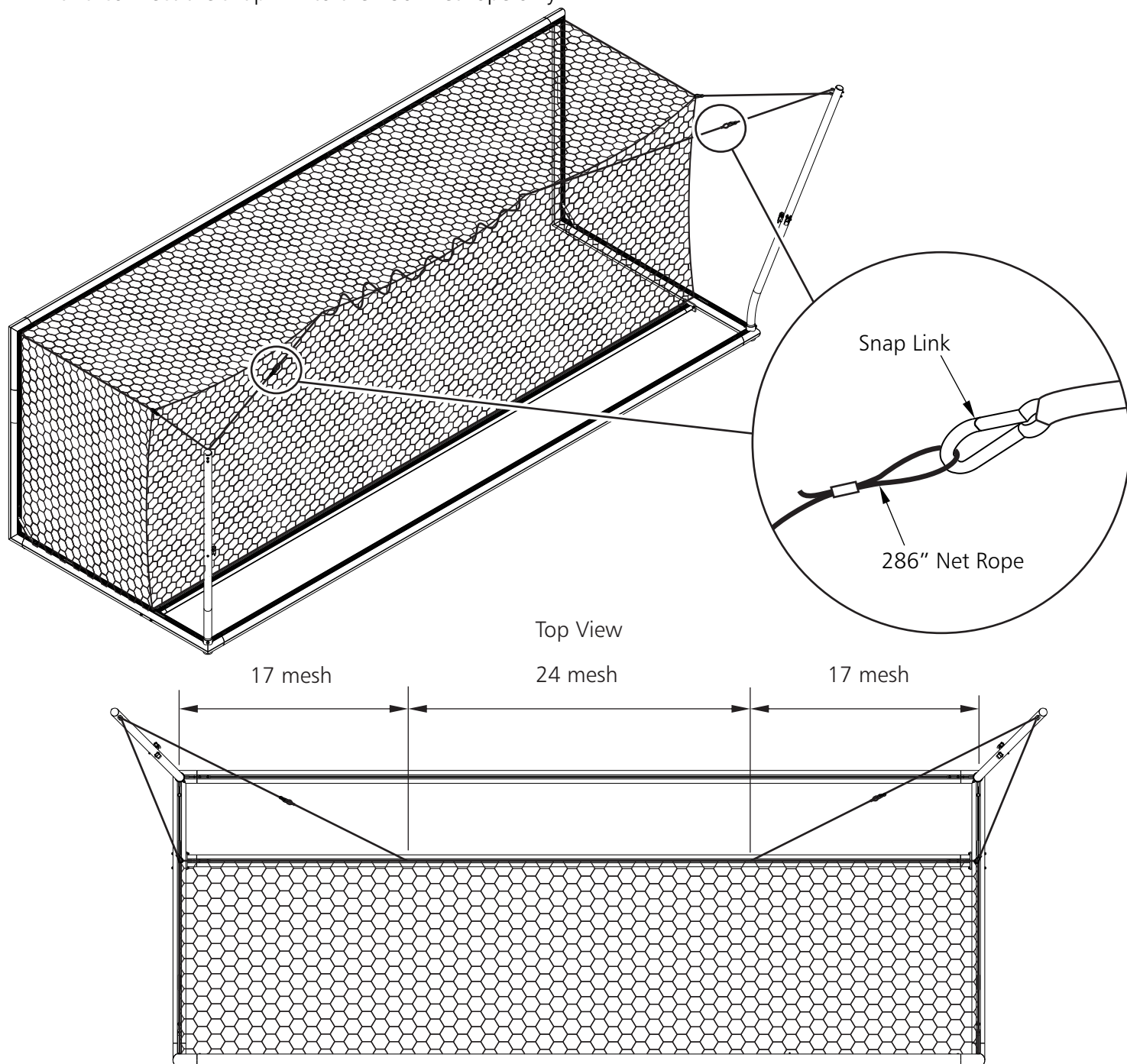
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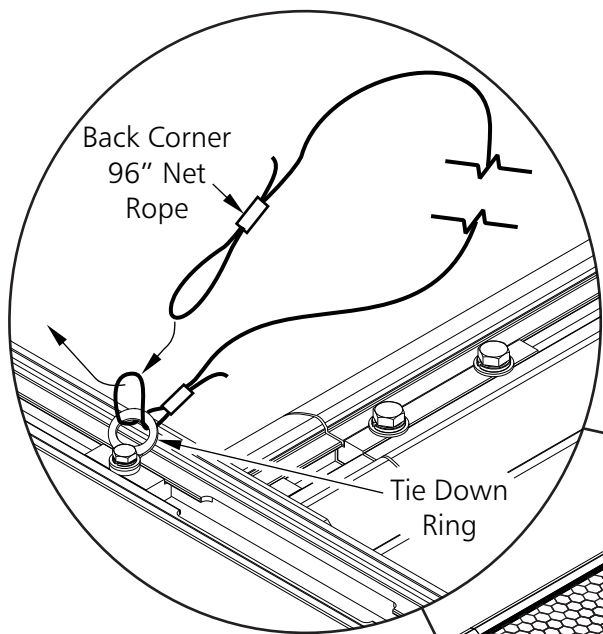
19. Install the 2nd net rope (286" long) onto the goal by weaving it around the top, rear perimeter rope of the net & net rope installed in the previous step, starting 17 meshes in from either side of the goal. Partially raising the net using the net tension winches and straps connected in the previous step may provide easier access. Take the backpole net straps corresponding to the net tension winches on the sides of the backpoles and connect the snap link to the 286" net rope only.



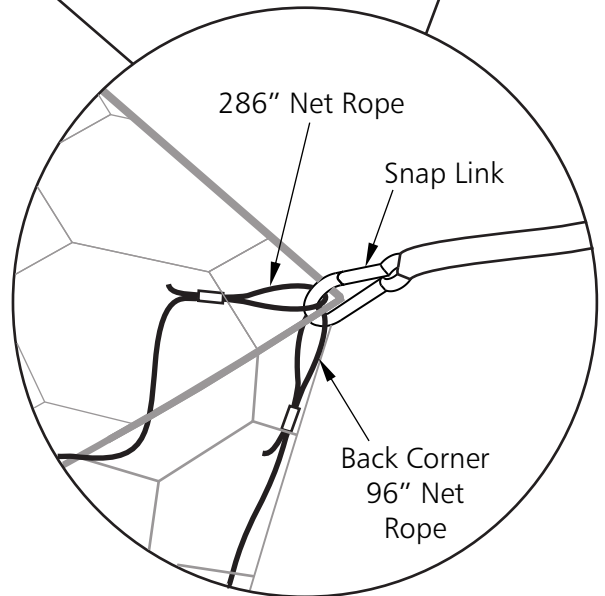
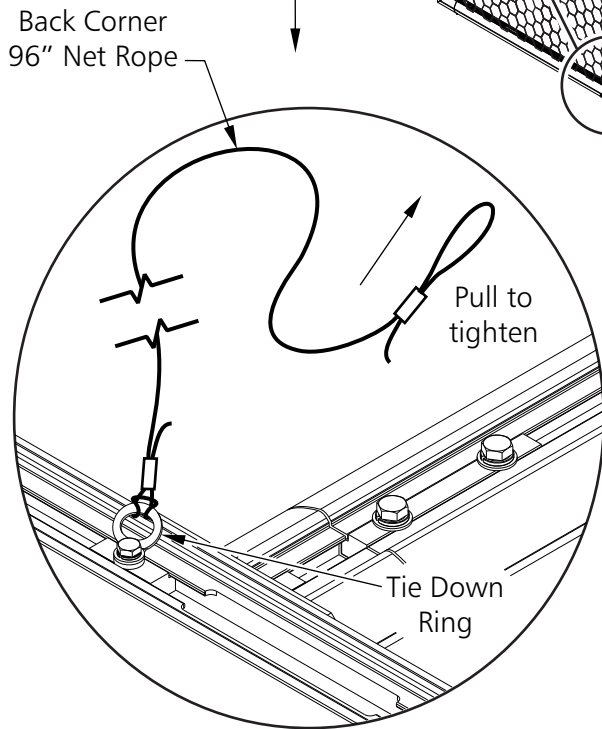
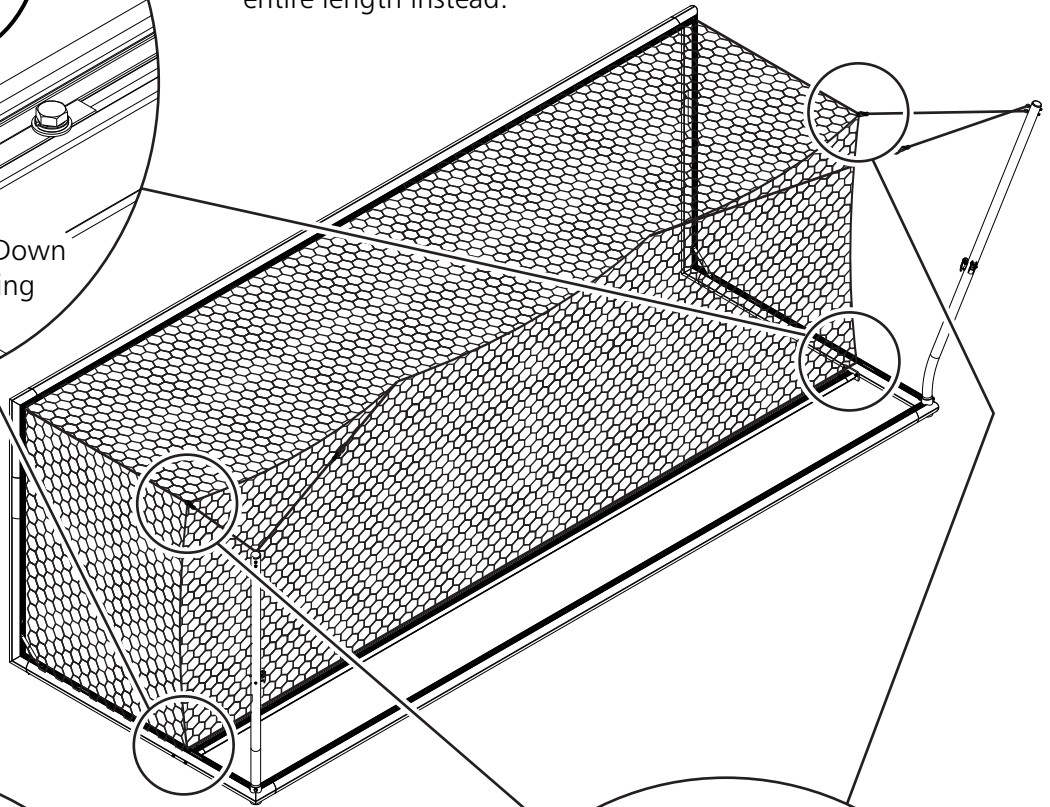
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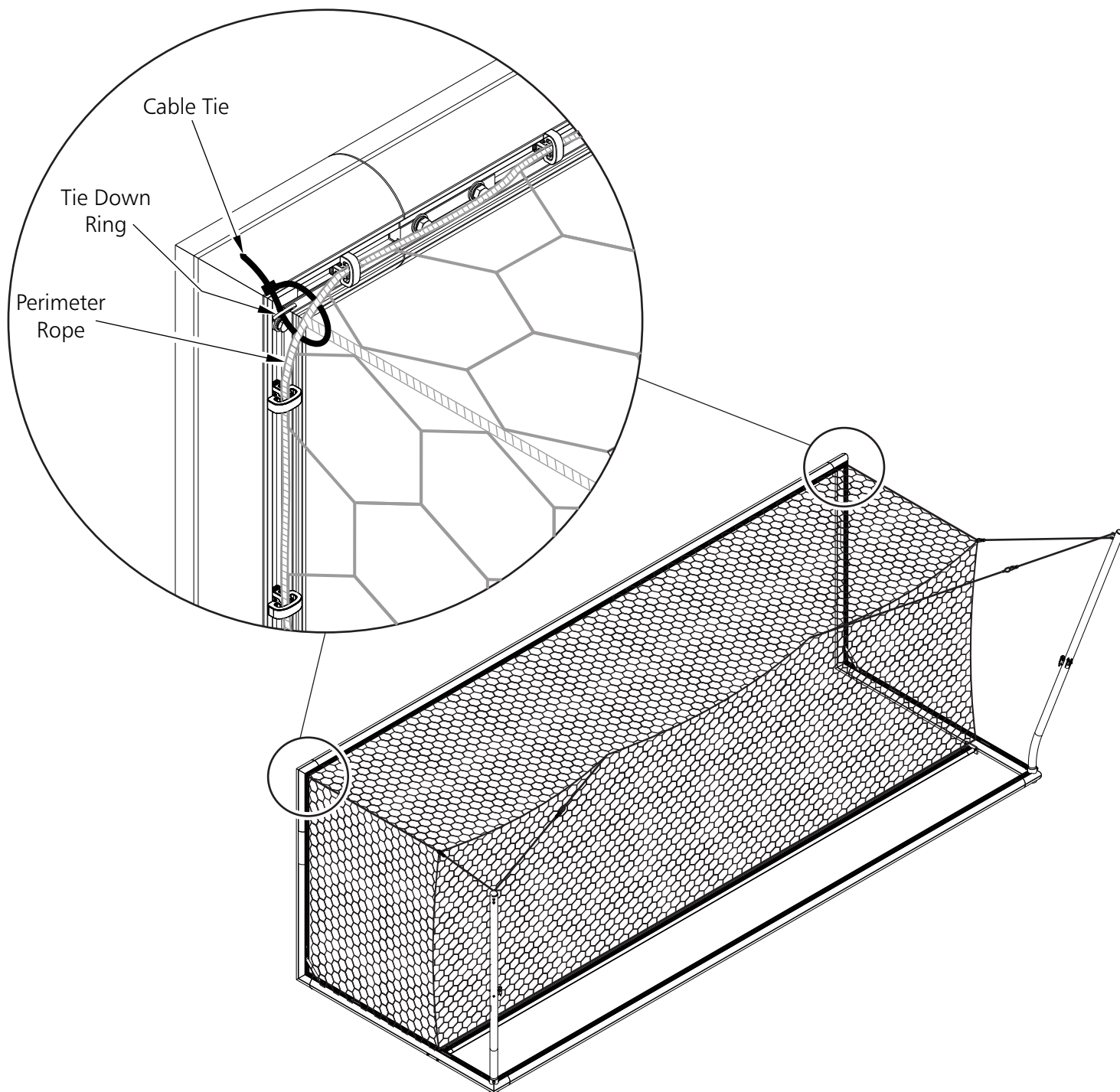
20. Install the back corner net ropes (96" long) onto the goal by looping one end to the tie down ring on each base, and securing the other end using the snap links already attached to the corners of the net. Do not weave these ropes through the mesh, run them through the interior of the net for their entire length instead.



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21. Secure the top corners of the net perimeter rope to the goal frame by passing cable ties through the previously installed tie down rings. Reducing tension on the net by loosening the net tension winches may help manipulate the mesh more easily. Once secure, cut off excess using scissors.

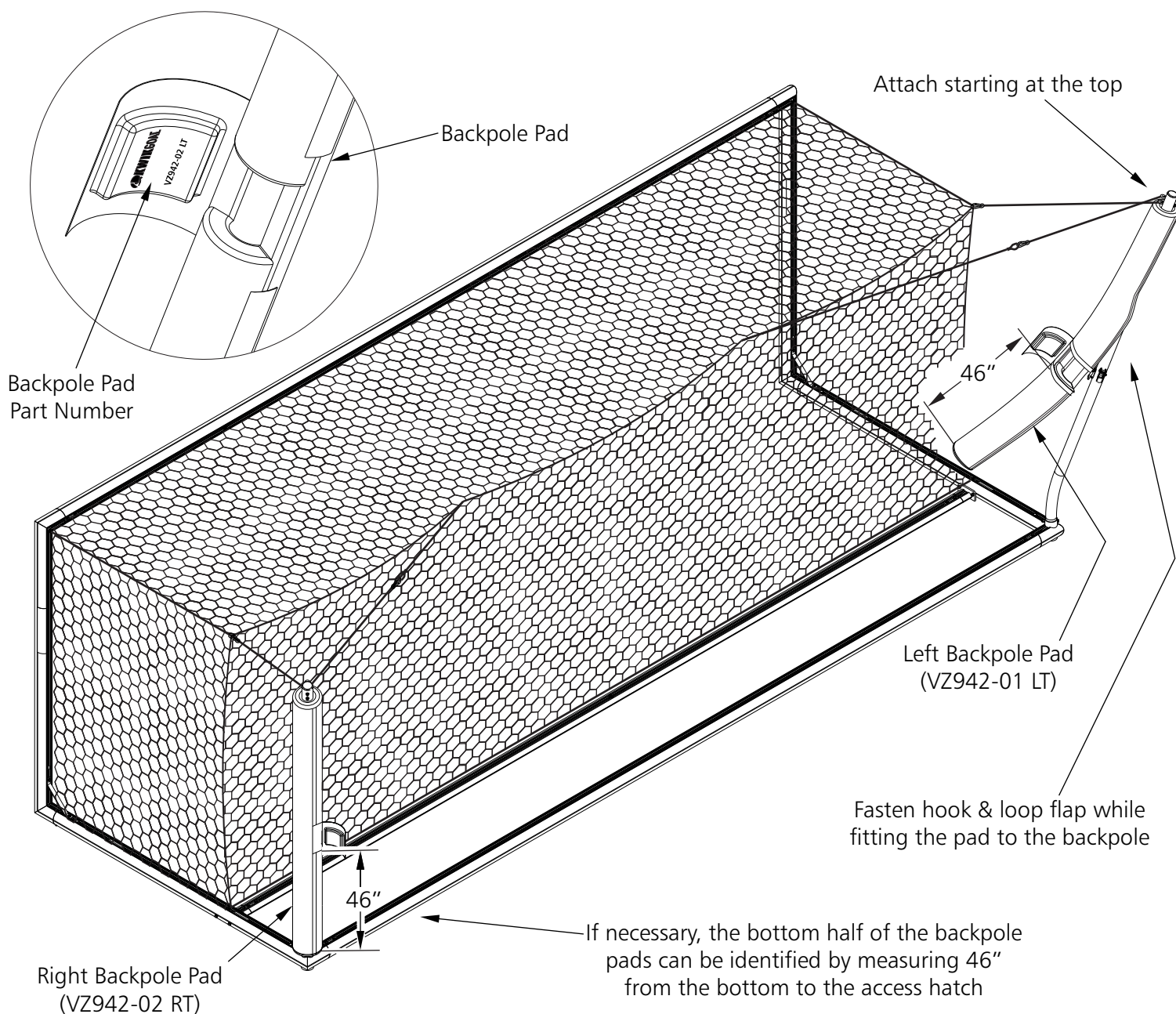


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22. Prepare to attach the backpole pads to the goal. Identify the left and right pad by checking the part number located on the inside of the access hatch. The pads will only fit if the correct side is facing upwards; hold the pad in place and visually verify that the net tension winches align correctly with the access hatch.
23. Attach the backpole pads to the goal. Undo the hook & loop flap and begin fitting the pad to the pole starting at the top and working your way down. Be sure to keep the access hatch aligned with the net tension winches, as it will be difficult to rotate once the entire pad is installed.



Go to kwikgoal.com for additional product information.

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