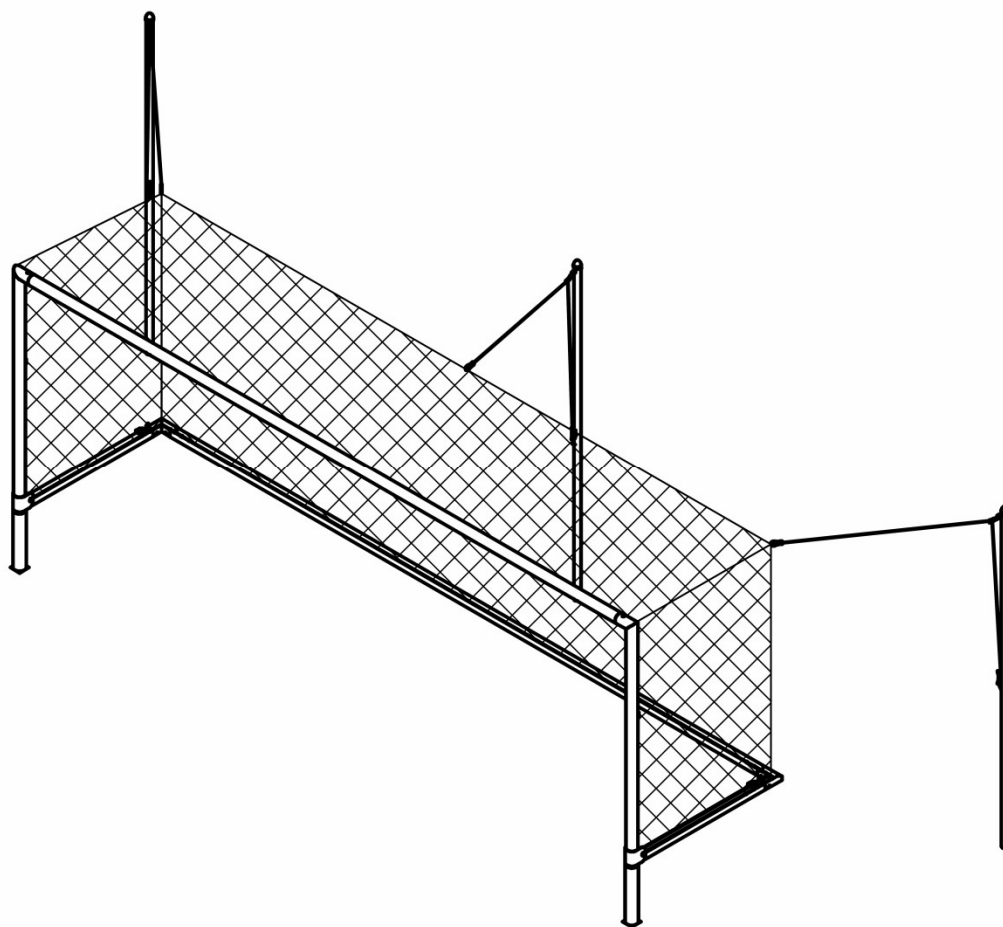




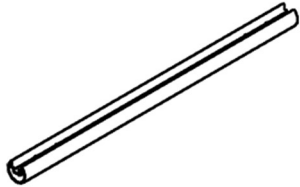
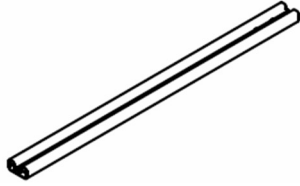
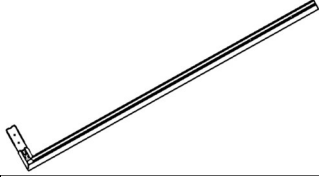

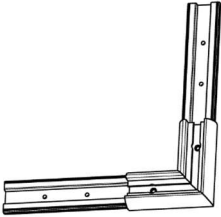
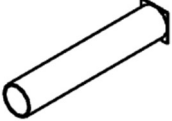
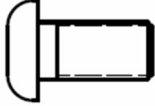
**-- SGP-660 --**  
**(NOVA WORLD™ FOLD-UP)**  
**Installation Instructions**

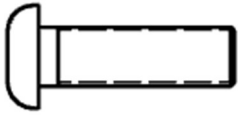
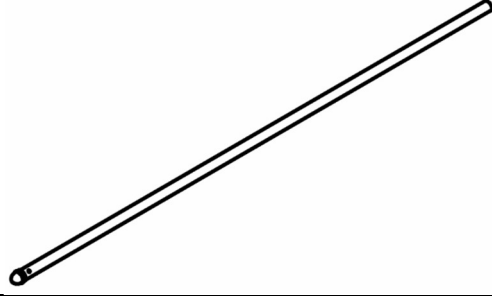

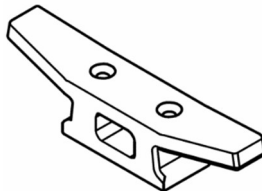
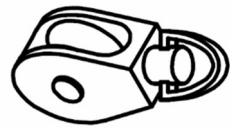
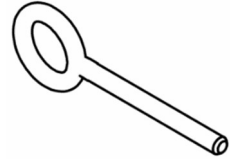




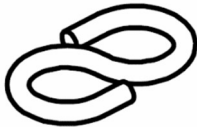
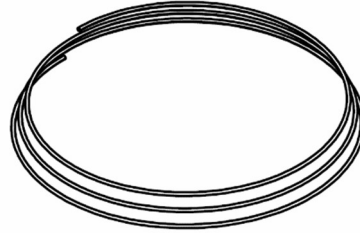
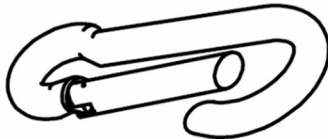
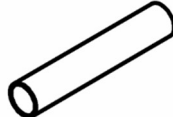
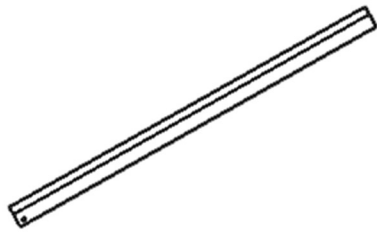

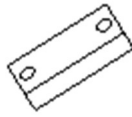
Call Jaypro Sports Equipment at 1-800-243-0533  
during regular business hours for technical support.

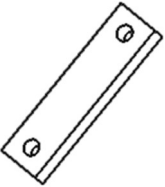


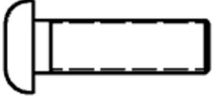
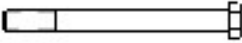



**[www.jaypro.com](http://www.jaypro.com)**

**JAYPRO SPORTS**  
**NOVA WORLD™ FOLD-UP**  
**SGP-660 (QTY: SINGLE GOAL)**

ITEM	IMAGE	DESCRIPTION	QTY
1		4" x 280" SOCCER CROSSBAR	1
2		2" x 4" x 280" L SOCCER REAR CROSSBAR	1
3		4" RIGHT UPRIGHT	1
4		4" LEFT UPRIGHT	1
5		2" x 4" LOWER CORNER FITTING	2
6		UPRIGHT GROUND SLEEVE (OPTIONAL) (P/N: SGP-445G)	2
7		3/8-16 x 3/4 HEX BUTTON CAP SCREW-SS	12
ITEM	IMAGE	DESCRIPTION	QTY

ITEM	IMAGE	DESCRIPTION	QTY
8		3/8-16 x 1-1/4 HEX BUTTON CAP SCREW-SS	6
9		BACK POSTS W/ END CAP	3
10		#10-16 X 1-3/4" PHILLIPS HEAD SCREW	6
11		ROPE CLEAT 5"	3
12		PULLEY SWIVEL 1"	3
13		5/16"-18 x 3" SHANK EYEBOLT, ZP	3
14		5/16" Flat Washer	6
15		5/16"-18 HEX HEAD LOCK NUT	3
ITEM	IMAGE	DESCRIPTION	QTY

ITEM	IMAGE	DESCRIPTION	QTY
16		S-HOOK	3
17		1/8" DIAMOND BRAID ROPE	1
18		SNAP HOOK 1/4"x2 3/8" #156060	3
19		BACK POST GROUND SLEEVE (OPTIONAL) (P/N: SGP-660G / FBSC300G)	3
20		2" x 4" SOCCER BASE	2
21		HINGE BRACKET	2
22		1.4 x .75 x 3.375 ALUMINUM FLAT BAR SPACER	2
ITEM	IMAGE	DESCRIPTION	QTY

ITEM	IMAGE	DESCRIPTION	QTY
23		3/8" x 7/8" ALUMINUM FLAT THREADED BAR NUT	2
24		3/8" FLT SAE WASHER, SS	22
25		3/8" MEDIUM SPLIT LOCK WASHER, SS	22
26		5/16-18 x 1 BUTTON HEAD CAP SCREW SS	4
27		1/2-13 x 5-1/2 HEX CAP SCREW-ZP	2
28		1/2 SAE WASHER-ZP	4
29		1/2-13 HEX HEAD LOCK NUT-ZP	2
30		24" VELCRO STRAP	2
ITEM	IMAGE	DESCRIPTION	QTY

**IMPORTANT NOTICE:**

- 1) BEFORE EACH USE CHECK EQUIPMENT FOR PROPER CONNECTING HARDWARE AND STRUCTURAL INTEGRITY. REPLACE DAMAGED OR MISSING HARDWARE IMMEDIATELY.
- 2) USE OF THIS EQUIPMENT OTHER THAN INTENDED, MAY BE HAZARDOUS.
- 3) ALTERATION OR MODIFICATION OF THIS EQUIPMENT MAY BE HAZARDOUS AND RESULT IN INJURY. FOR REPAIR OR REPLACEMENT, CONTACT YOUR DEALER OR JAYPRO SPORTS.
  - Unpack all parts and check against parts list to ensure that all have been included.
  - Inspect all parts for damage. Report any damages to the trucking company.

**\*\*\* ASSEMBLY INSTRUCTIONS REQUIRES 3 PEOPLE \*\*\***

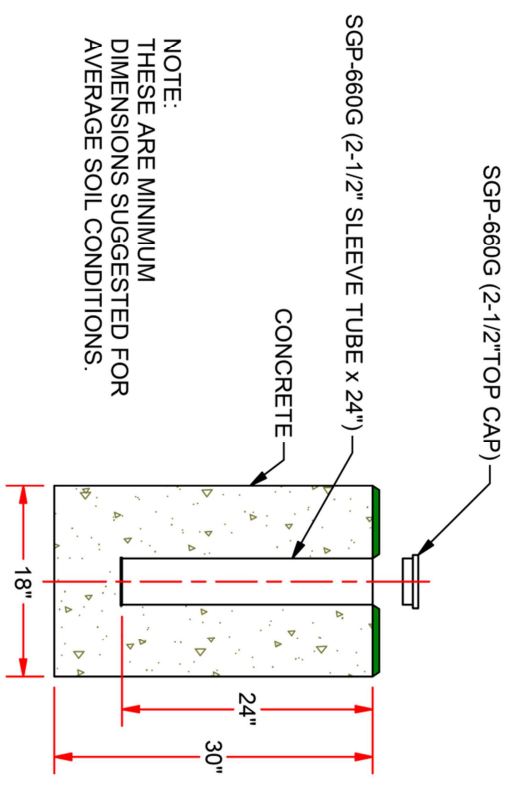
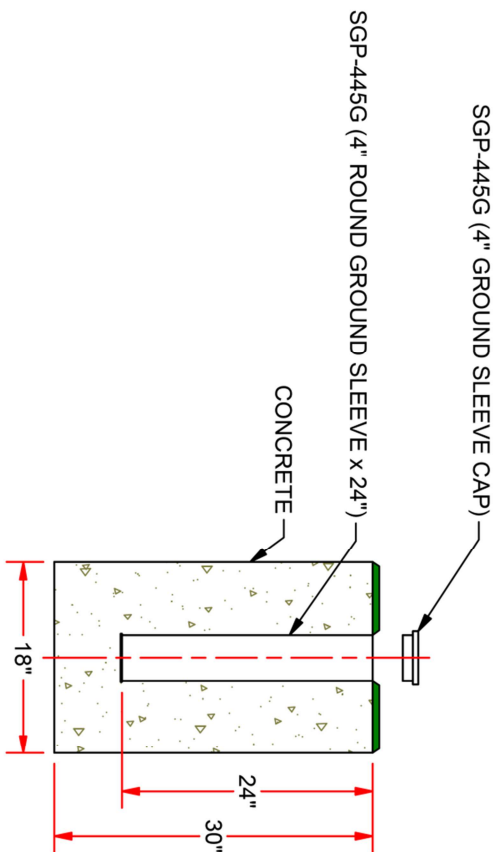
**TOOLS REQUIRED:**

- (1) Socket Wrench and Box Wrench
- (1) 7/32" Allen Wrench
- (1) Rubber Mallet
- (1) Flat Blade Screwdriver
- (1) Phillip Head Screwdriver
- (1) Step Ladder
- (1) Pliers

- Unpack all parts and check against parts list to ensure that all have been included.
- Inspect all parts for damage. Report any damages to the trucking company.

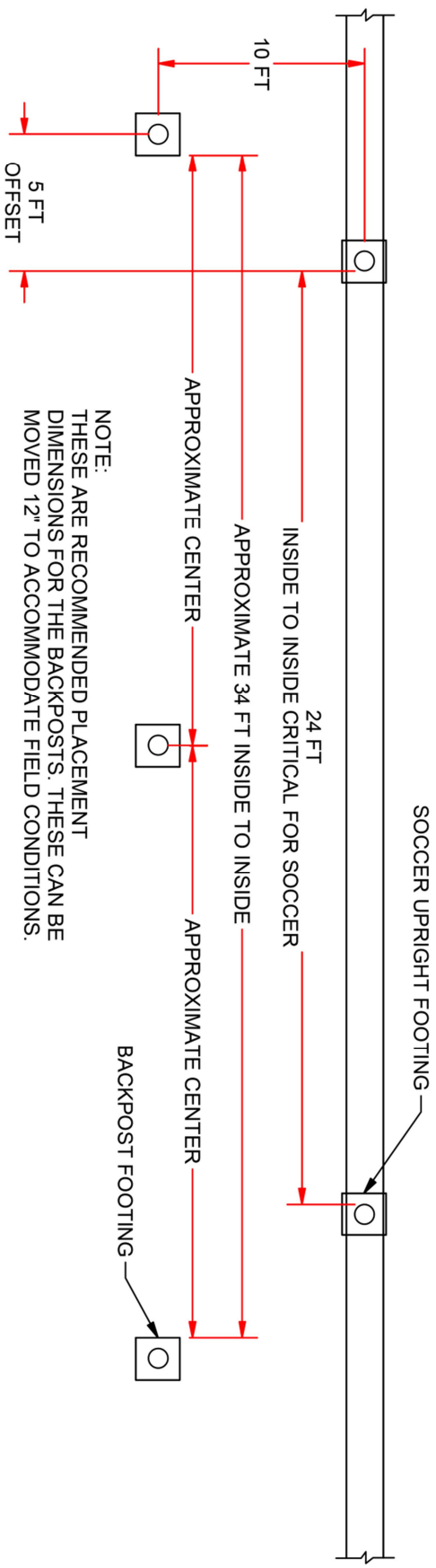
**Footing Layout:**

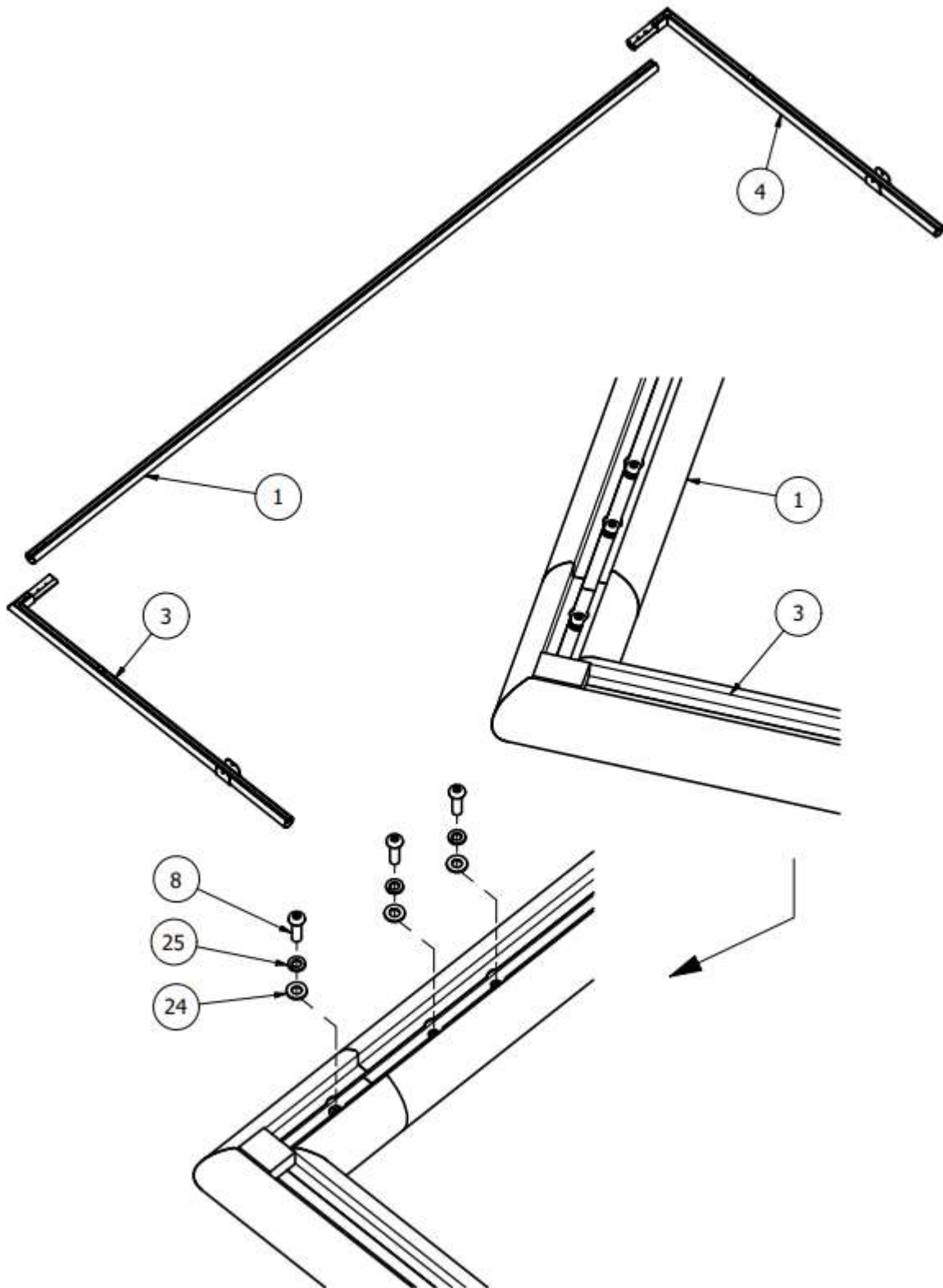
1. Lay-out footing locations as shown and dig footings to the minimum dimensions indicated. This may require the services of a qualified contractor familiar with local building codes. To assure a proper alignment of the goal facing within the footing, it is necessary to assemble the uprights (3 & 4) to the crossbar (1) before cementing the structure into place. Lay the crossbar (1) onto the ground and position the uprights. Push the uprights firmly into each end of the crossbar (1) and make sure each insert is fully seated, then assemble with machine screw (11) and washers (8 & 9) as shown in the illustration.
2. Semi-permanent installation:  
Slip the ground sleeves onto the bottom of each upright and lower the assembled goal facing into the footings. Block beneath and around the sleeves, plumb the structure and pour the footing. Check that the ground sleeves do not stick above the playing surface and that there is 8' from the playing surface to the underside of the crossbar. Brace the structure to assure that it doesn't shift during the curing process. Follow the same general procedure for back post sleeves. Allow footings to fully cure before final assembly and use of the goal.
3. Permanent installation:  
Lower the assembled goal facing into the footings. Block beneath and around the sleeves, plumb the structure and pour the footing. Check that the ground sleeves do not stick above the playing surface and that there is 8' from the playing surface to the underside of the crossbar. Brace the structure to assure that it doesn't shift during the curing process. Follow the same general procedure for back post sleeves. Allow footings to fully cure before final assembly and use of the goal.



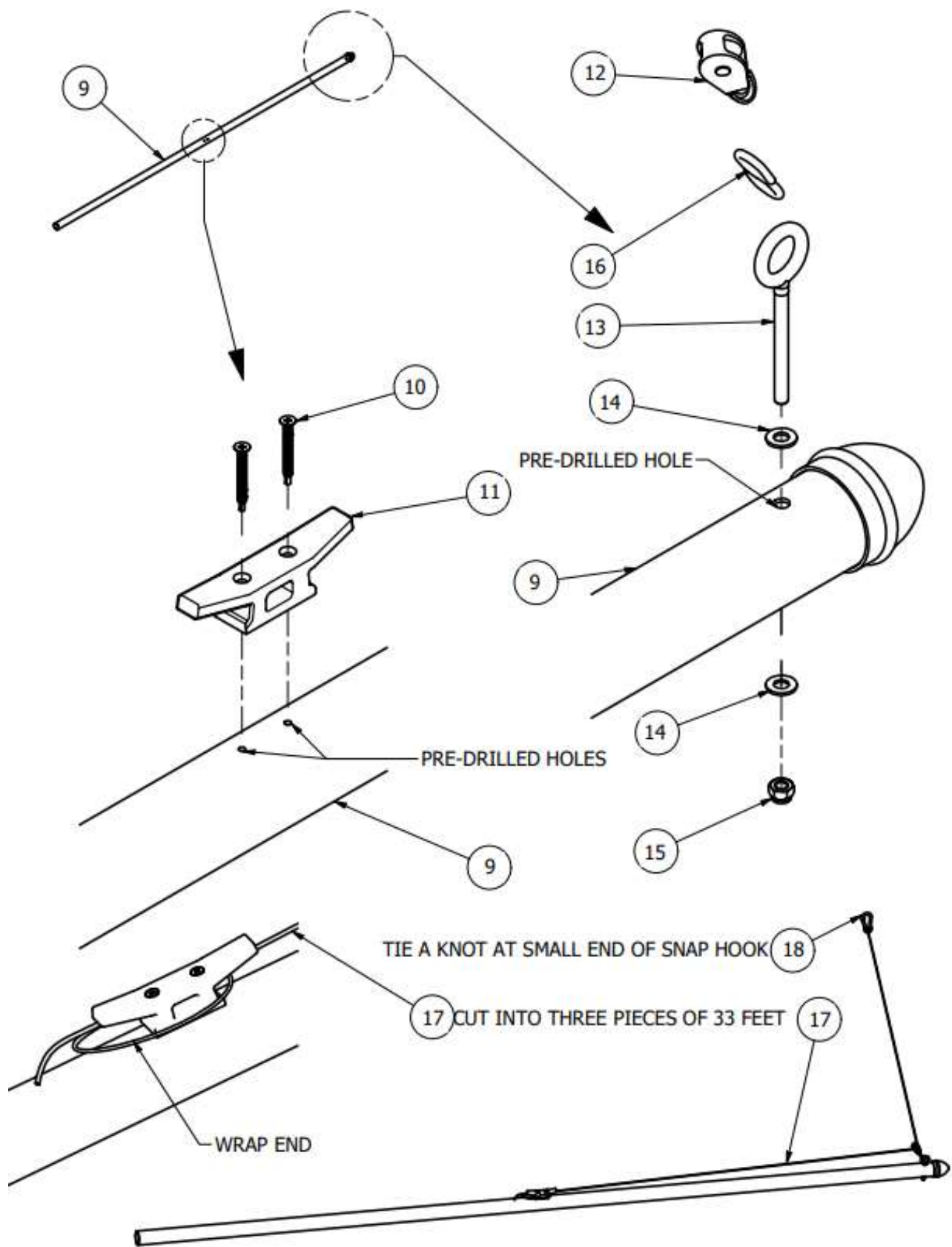
### **SOCCER UPRIGHT FOOTING** (GROUND SLEEVE OPTIONAL)

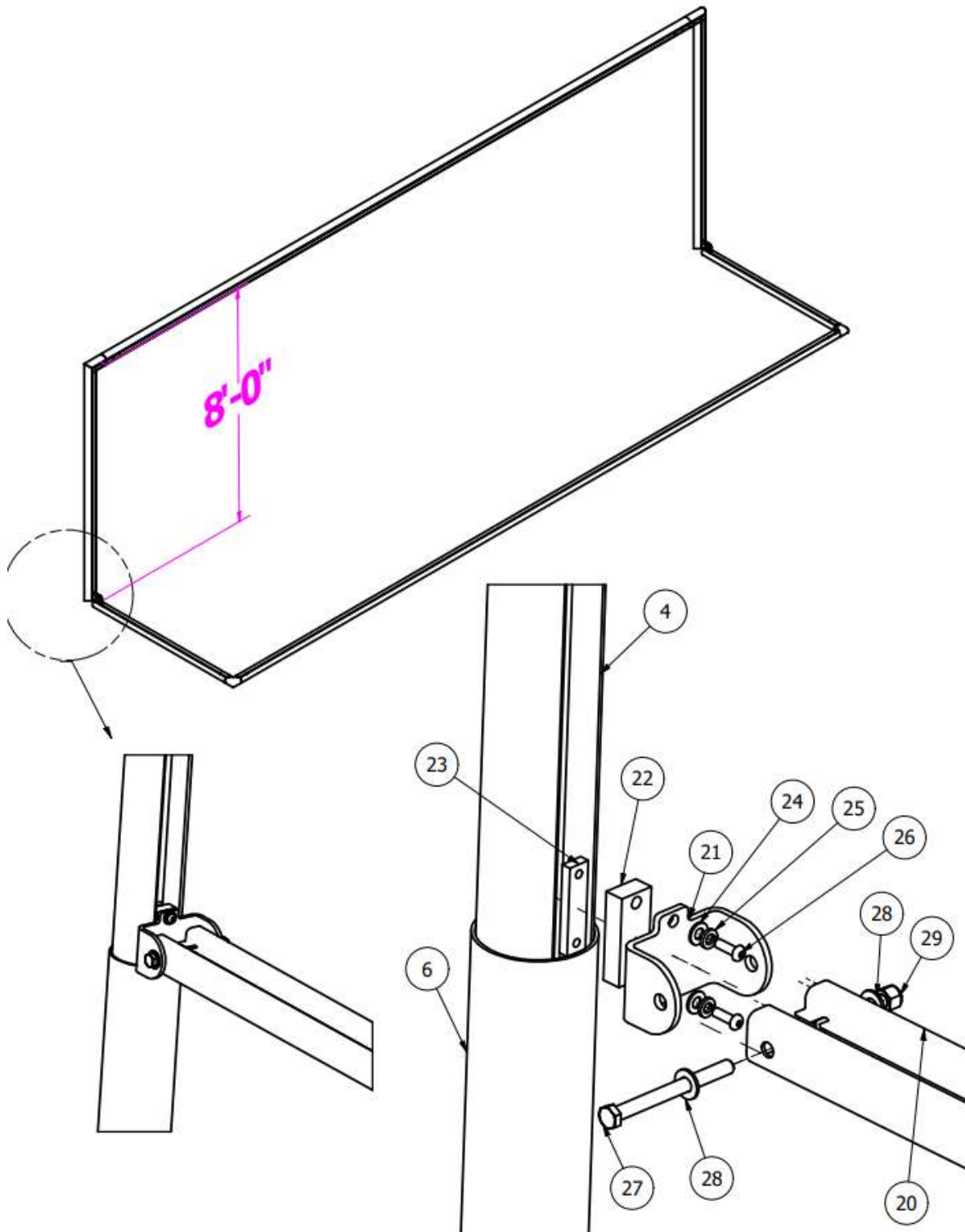
### **BACKPOST FOOTING** (GROUND SLEEVES INCLUDED)







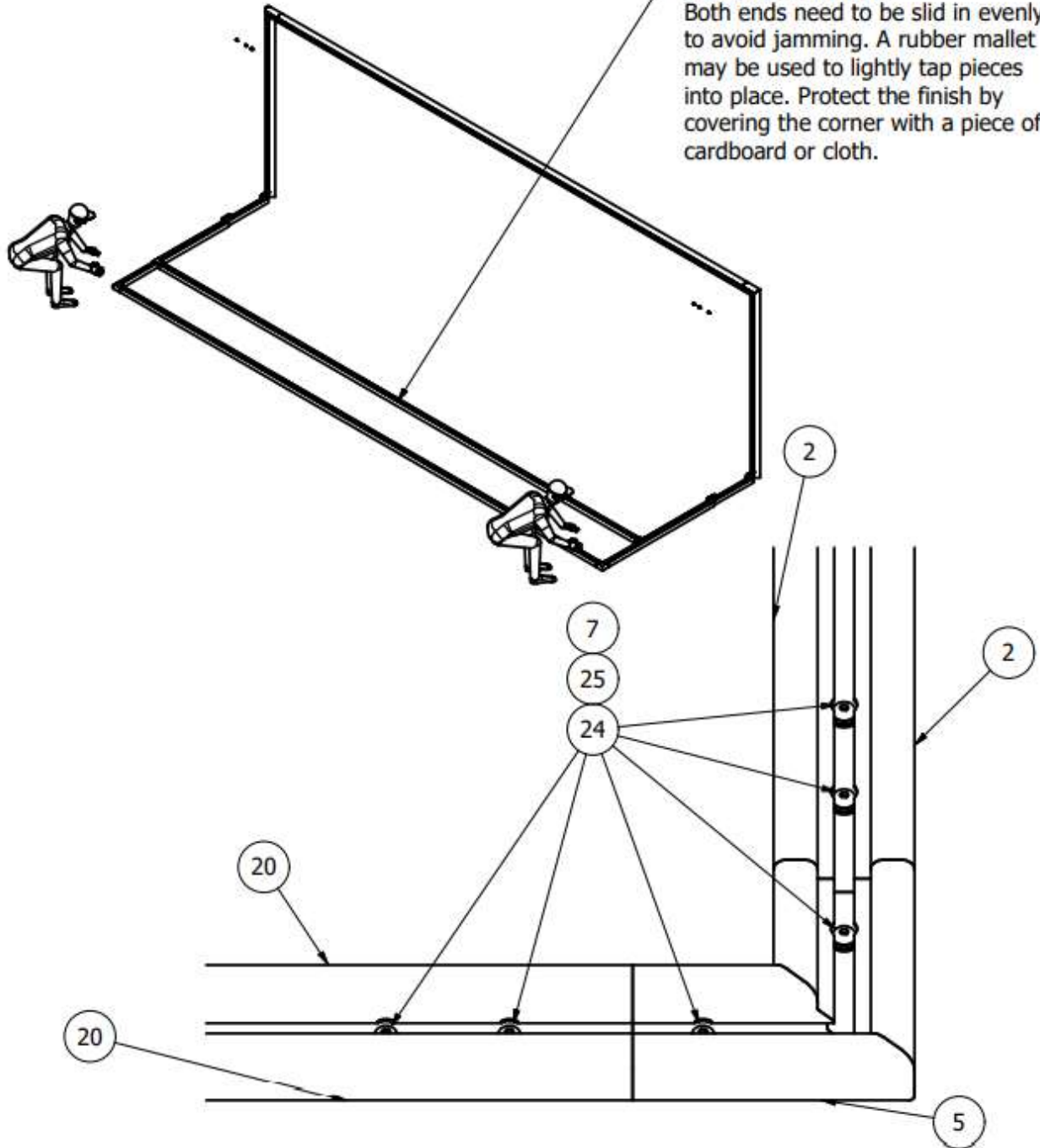


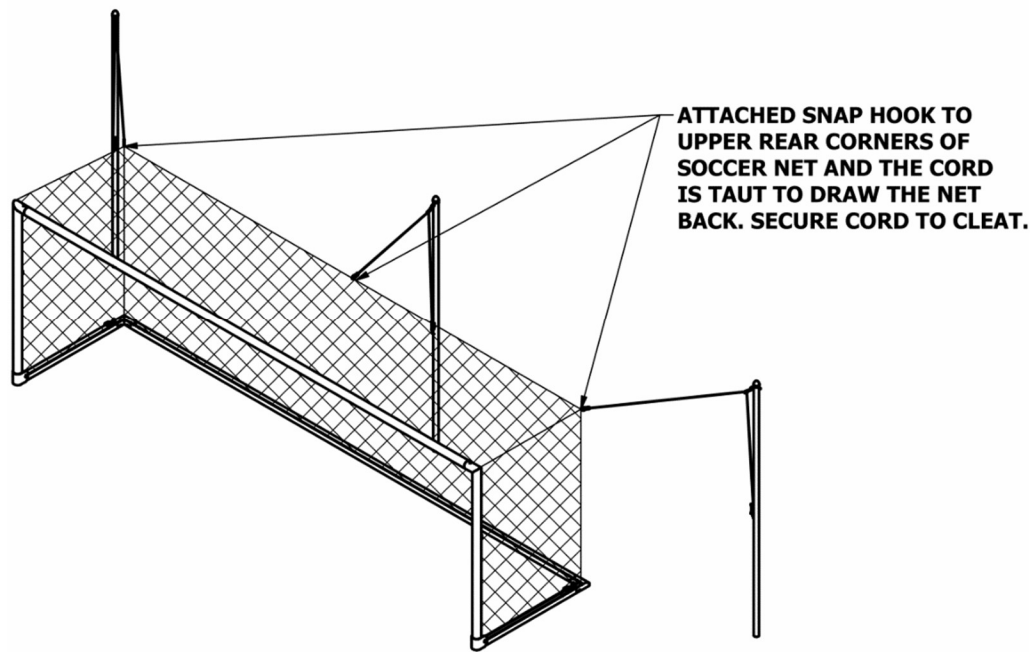




**Installation tips:**

Both ends need to be slid in evenly to avoid jamming. A rubber mallet may be used to lightly tap pieces into place. Protect the finish by covering the corner with a piece of cardboard or cloth.





### **Final Adjustments:**

- Checks to make sure the soccer goal frame is properly aligned and square. Securely tightened all button head and hex head hardware.
- With goal fully assemble attach the net using the “*Easy Clip*” net attachment system. Use a step ladder to attach the net to the crossbar. Optional LOCK PAD (HM6376) may be purchase to secure base in stored position when not in use.
- Secure the top rear edge of the net to the back net support system.

### **Folding Base Frame:**

- To fold base frame in stored position, loosen the tension on the three net chords.
- Fold the base frame up and secure in place with provided Velcro.

### **IMPORTANT NOTICE**

The United States consumer product safety commission has adopted and published “*Guidelines For Movable Soccer Goal Safety*”. These guidelines offer information on the installation, use, and storage of full-size portable soccer goals and through these guidelines; it is the commission’s intent to help prevent serious injuries or death resulting from accidental soccer goal tip over.

Securely anchoring portable soccer goals at all times is one important and effective way to improve soccer goal safety. The proper selection of appropriate anchoring devices is dependent upon several factors and is unique to individual circumstances. Key elements to consider are:

- 1) Goal weight, inherent stability, and type of construction.
- 2) Local field conditions and soil moisture content.
- 3) Expected usage level and overall degree of field supervision.
- 4) The need to relocate or remove the goal on a regular or continuing basis.

As a charter member of the **Coalition To Promote Soccer Goal Safety**, Jaypro endorses the efforts of the commission and others in this cause. Our trained sales staff is available to discuss the variety of goal anchors that we offer and to help you in making the best choice for your individual application.